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Siemens TCP/IP Ethernet Driver

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Table of Contents

Siemens TCP/IP Ethernet Driver	1
Table of Contents	2
Welcome to the Siemens TCP/IP Ethernet Driver Help	4
Overview	5
Setup	5
Channel Properties – General	6
Tag Counts	6
Channel Properties – Ethernet Communications	7
Channel Properties – Write Optimizations	7
Channel Properties – Advanced	8
Device Properties – General	9
Operating Mode	9
Device Properties – Scan Mode	10
Device Properties – Timing	11
Device Properties – Auto-Demotion	12
Device Properties – Tag Generation	12
Device Properties – Communication Parameters	14
Device Properties – S7 Communication Parameters	14
Device Properties – Addressing Options	16
Device Properties – Tag Import	17
Configuration API – Siemens TCP/IP Ethernet Example	19
Enumerations	20
Device Model Enumerations	21
Optimizing Communications	22
Data Types Description	23
Address Descriptions	24
S7-200 Address Descriptions	24
S7-300 Address Descriptions	26
S7-400 Address Descriptions	26
S7-1200 Address Descriptions	26
S7-1500 Address Descriptions	27
ep - NetLink: S7-300 Address Descriptions	27
NetLink: S7-400 Address Descriptions	27
Internal Tags	27
Standard S7-300/400/1200/1500 Item Syntax	27
Legacy S7-300/400 Item Syntax	33
Event Log Messages	39
Reason = 'Frame contains errors'.	39
Reason = 'Device returned transport error'. Error code = <error>.	39
Reason = 'Device returned protocol error'. Error class = <class>, Error code = <error>.	39
Reason = 'Device returned data access error'. Error code = <error>.	40

Reason = 'Device is not responding'.	40
Reason = 'Unknown error occurred'.	41
Reason = NetLink returned error. Error code = <error>.	41
Failed to resolve host. Host = '<host name>'.	41
Auto-generated tag names and descriptions may not appear as expected due to string conversion error.	42
A required code page is unavailable on this machine. Tag generation may fail or tag names and descriptions may not appear as expected. Required code page = <page>.	42
Unable to load the Step 7 language file.	42
Memory exception reading the Step 7 language file.	42
Step 7 language file failed to open. OS error = '<error>'.	43
Tag generation failure. Data block name = '<block name>', data block number = <block number>.	43
Created tag in group due to internal block size. Tag address = '<address>', tag name = '<name>', group name = '<name>'.	43
Tag not created because arrays are not supported with specified data type. Tag name = '<name>', group name = '<name>', data type = '<type>'.	44
Unable to connect to device.	44
Unable to establish association with device.	44
Unable to read from address on device. Address = '<address>',	45
Unable to read from address on device. Tag deactivated. Address = '<address>',	45
Unable to read data from device. Data block = '<block>', block start = <address>, block size = <size>.	46
Unable to read data from device. Block deactivated. Data block = '<block>', block start = <address>, block size = <size>.	47
Unable to read data from device. Memory type = '<type>', block start = <address>, block size = <size> (bytes).	48
Unable to read data from device. Block deactivated. Memory type = '<type>', block start = <address>, block size = <size> (bytes).	48
Unable to write to address on device. Address = '<address>',	49
Unable to write to address on device. HEXSTRING length is different from tag length. Address = '<address>', HEXSTRING length = <length> (bytes), tag length = <length> (bytes).	50
Unable to write to address on device. HEXSTRING contains a non-hexadecimal character. Address = '<address>'.	50
Unable to write to address on device. HEXSTRING length must be an even number of characters. Address = '<address>'.	50
Unable to write to address on device. Time of Day string contains a syntax error. Expected 'hh:mm:ss.hhh' format. Address = '<address>', Time of Day string = '<string>'.	50
Error Codes	51
Siemens TCP/IP Ethernet Channel Properties	53
Siemens TCP/IP Ethernet Device Properties	53
Siemens TCP/IP Ethernet Tag Properties	54
Index	55

Welcome to the Siemens TCP/IP Ethernet Driver Help

This is the documentation for Kepware Siemens TCP/IP Ethernet Driver. This documentation is updated regularly to reflect the latest functionality and information.

Overview

What is the Siemens TCP/IP Ethernet Driver?

Setup

How do I configure a channel and device for use with this driver?

Configuration via API

How do I configure a channel and device using the Configuration API?

Automatic Tag Database Generation

How can I configure tags for the Siemens TCP/IP Ethernet Driver?

Optimizing Communications

How do I get the best performance from the driver?

Data Types Description


What data types does this driver support?

Address Descriptions

How do I address a data location on a Siemens TCP/IP device?

Event Log Messages

What messages does the Siemens TCP/IP Ethernet Driver produce?

 **Tip:** For S7 1200 and 1500 PLC support, consider the Siemens TCP/IP Ethernet Driver.

Version 1.140

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Overview

The Siemens TCP/IP Ethernet Driver provides a reliable way to connect Siemens TCP/IP Ethernet devices to OPC client applications, including HMI, SCADA, Historian, MES, ERP, and countless custom applications. It is intended for use with Siemens S7-200, 300, 400, 1200, and 1500 PLCs. There are two options for communications:

- Industrial Ethernet TCP/IP interface communication processor (CP). The protocol used is S7 Messaging on Industrial Ethernet (ISO 8073 Class 0) over TCP/IP as defined in RFC1006.
- Hilscher's NetLink adapter. Only an MPI port is required. The NetLink adapter does not support the S7-200 model.

The driver requires no special libraries or hardware. A standard Ethernet card is all that is needed.

Setup

Supported Devices

S7-200 via CP243

S7-300 via CP343

S7-400 via CP443

S7-1200*

S7-1500*

S7-300 via NetLink

S7-400 via NetLink

*This device has a built-in Ethernet module.

Supported NetLink Cables and Gateways

NT 50-MPI

NL 50-MPI

NL-MPI

Channel and Device Limits

The maximum number of channels supported by this driver is 1024. The maximum number of devices supported by this driver is 1024 per channel.

Channel Properties – General

This server supports the use of multiple simultaneous communications drivers. Each protocol or driver used in a server project is called a channel. A server project may consist of many channels with the same communications driver or with unique communications drivers. A channel acts as the basic building block of an OPC link. This group is used to specify general channel properties, such as the identification attributes and operating mode.

• **See Also:** For API documentation for property information, consult the `/config/v1/doc/drivers` endpoint.

<p>▼ General - Identification</p> <p>Name (required)</p> <input type="text" value="Channel2"/> <p>Description</p> <input type="text"/> <p>Driver (required)</p> <input type="text" value="Siemens TCP/IP Ethernet Driver"/>	<p>▼ General - Diagnostics</p> <p><input type="checkbox"/> Diagnostics Capture</p> <p>▼ General - Tag Counts</p> <p>Static Tags</p> <input type="text" value="0"/>
---	---

Identification

Name: Specify the user-defined identity of this channel. In each server project, each channel name must be unique. The property is required for creating a channel.

• For information on reserved characters, refer to "How To... Properly Name a Channel, Device, Tag, and Tag Group" in the server help.

Description: Specify user-defined information about this channel.

• Many of these properties, including Description, have an associated system tag.

Driver: Specify the protocol / driver for this channel. Specify the device driver that was selected during channel creation. It is a disabled setting in the channel properties. The property is required for creating a channel.

• **Note:** With the server's online full-time operation, these properties can be changed at any time. This includes changing the channel name to prevent clients from registering data with the server. If a client has already acquired an item from the server before the channel name is changed, the items are unaffected. If, after the channel name has been changed, the client application releases the item and attempts to re-acquire using the old channel name, the item is not accepted. Changes to the properties should not be made once a large client application has been developed. Utilize proper user role and privilege management to prevent operators from changing properties or accessing server features.

Diagnostics

Diagnostics Capture: When enabled, this option makes the channel's diagnostic information available to OPC applications. Because the server's diagnostic features require a minimal amount of overhead processing, it is recommended that they be utilized when needed and disabled when not. The default is disabled.

• **Note:** This property is not available if the driver or operating system does not support diagnostics.

• **Tip:** You can view diagnostic information in ASCII.

• For more information, refer to *Communication Diagnostics and Statistics Tags* in server help.

Tag Counts

Static Tags: Provides the total number of defined static tags at this level (device or channel). This information can be helpful in troubleshooting and load balancing.

Channel Properties – Ethernet Communications

Ethernet Communication can be used to communicate with devices.

▼ **Ethernet Communications - Ethernet Settings**

Network Adapter

Default

[Click here for options](#)

Ethernet Settings

Network Adapter: Specify the network adapter to bind. When left blank or Default is selected, the operating system selects the default adapter.

Channel Properties – Write Optimizations

The server must ensure that the data written from the client application gets to the device on time. Given this goal, the server provides optimization properties to meet specific needs or improve application responsiveness.

▼ **Write Optimizations**

Optimization Method

Write Only Latest Value for All Tags ▼

Duty Cycle

10

Write Optimizations

Optimization Method: Controls how write data is passed to the underlying communications driver. The options are:

- **Write All Values for All Tags:** This option forces the server to attempt to write every value to the controller. In this mode, the server continues to gather write requests and add them to the server's internal write queue. The server processes the write queue and attempts to empty it by writing data to the device as quickly as possible. This mode ensures that everything written from the client applications is sent to the target device. This mode should be selected if the write operation order or the write item's content must uniquely be seen at the target device.
- **Write Only Latest Value for Non-Boolean Tags:** Many consecutive writes to the same value can accumulate in the write queue due to the time required to actually send the data to the device. If the server updates a write value that has already been placed in the write queue, far fewer writes are needed to reach the same final output value. In this way, no extra writes accumulate in the server's queue. When the user stops moving the slide switch, the value in the device is at the correct value at virtually the same time. As the mode states, any value that is not a Boolean value is updated in the server's internal write queue and sent to the device at the next possible opportunity. This can greatly improve the application performance.
 - **Note:** This option does not attempt to optimize writes to Boolean values. It allows users to optimize the operation of HMI data without causing problems with Boolean operations, such as a momentary push button.
- **Write Only Latest Value for All Tags:** This option takes the theory behind the second optimization mode and applies it to all tags. It is especially useful if the application only needs to send the latest value to the device. This mode optimizes all writes by updating the tags currently in the write queue before they are sent. This is the default mode.

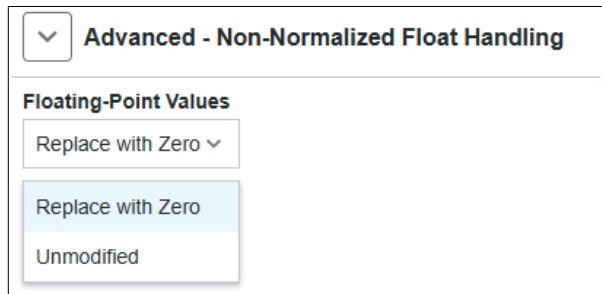
Duty Cycle: is used to control the ratio of write to read operations. The ratio is always based on one read for every one to ten writes. The duty cycle is set to ten by default, meaning that ten writes occur for each read operation. Although the application is performing a large number of continuous writes, it must be ensured that read data is still given time to process. A setting of one results in one read operation for every write operation. If there are no write

operations to perform, reads are processed continuously. This allows optimization for applications with continuous writes versus a more balanced back and forth data flow.

● **Note:** It is recommended that the application be characterized for compatibility with the write optimization enhancements before being used in a production environment.

Channel Properties – Advanced

This group is used to specify advanced channel properties. Not all drivers support all properties; so the Advanced group does not appear for those devices.



Non-Normalized Float Handling: A non-normalized value is defined as Infinity, Not-a-Number (NaN), or as a Denormalized Number. The default is Replace with Zero. Drivers that have native float handling may default to Unmodified. Non-normalized float handling allows users to specify how a driver handles non-normalized IEEE-754 floating point data. Descriptions of the options are as follows:

- **Replace with Zero:** This option allows a driver to replace non-normalized IEEE-754 floating point values with zero before being transferred to clients.
- **Unmodified:** This option allows a driver to transfer IEEE-754 denormalized, normalized, non-number, and infinity values to clients without any conversion or changes.

● **Note:** This property is disabled if the driver does not support floating-point values or if it only supports the option that is displayed. According to the channel's float normalization setting, only real-time driver tags (such as values and arrays) are subject to float normalization. For example, EFM data is not affected by this setting.

● *For more information on the floating-point values, refer to "How To ... Work with Non-Normalized Floating-Point Values" in the server help.*

Inter-Device Delay: Specify the amount of time the communications channel waits to send new requests to the next device after data is received from the current device on the same channel. Zero (0) disables the delay.

● **Note:** This property is not available for all drivers, models, and dependent settings.

Device Properties – General

Property Groups	<input type="checkbox"/> Identification	
General	Name	Siemens TCP/IP Ethernet
Ethernet Communications	Description	
Write Optimizations	Driver	Siemens TCP/IP Ethernet
Advanced	<input type="checkbox"/> Diagnostics	
	Diagnostics Capture	Disable
	<input type="checkbox"/> Tag Counts	
	Static Tags	1

General - Identification

Name (required)

Driver (required)

Model

ID (required)

Identification

Name: User-defined identity of this device.

Description: User-defined information about this device.

Channel Assignment: User-defined name of the channel to which this device currently belongs.

Driver: Selected protocol driver for this device.

Model: Select the specific version of the device.

ID: the unique identity of the device for communication with the driver. The device ID is formatted as `YYY.YYY.YYY.YYY`, where `YYY` designates the device's IP address. Each `YYY` byte should be in the range of 0 to 255. If the device supports host name resolution, the device ID may also be specified as a standard UNC/DNS name.

• **See Also:** [Operating Mode](#)

Operating Mode

Data Collection: This property controls the device's active state. Although device communications are enabled by default, this property can be used to disable a physical device. Communications are not attempted when a device is disabled. From a client standpoint, the data is marked as invalid and write operations are not accepted. This property can be changed at any time through this property or the device system tags.

Simulated: Place the device into or out of Simulation Mode. In this mode, the driver does not attempt to communicate with the physical device, but the server continues to return valid OPC data. Simulated stops physical communications with the device, but allows OPC data to be returned to the OPC client as valid data. While in Simulation Mode, the server treats all device data as reflective: whatever is written to the simulated device is read back and each OPC item is treated individually. The item's memory map is based on the group Update Rate. The data is not saved if the server removes the item (such as when the server is reinitialized). The default is No.

Notes:

1. Updates are not applied until clients disconnect and reconnect.
2. The System tag (`_Simulated`) is read only and cannot be written to for runtime protection. The System tag allows this property to be monitored from the client.
3. In Simulation mode, the item's memory map is based on client update rate(s) (Group Update Rate for OPC clients or Scan Rate for native and DDE interfaces). This means that two clients that reference the same item with different update rates return different data.
4. When a device is simulated, updates may not appear faster than one (1) second in the client.

🔴 Simulation Mode is for test and simulation purposes only. It should never be used in a production environment.

Device Properties – Scan Mode

The Scan Mode specifies the subscribed-client requested scan rate for tags that require device communications. Synchronous and asynchronous device reads and writes are processed as soon as possible; unaffected by the Scan Mode properties.

Scan Mode: Specify how tags in the device are scanned for updates sent to subscribing clients. Descriptions of the options are:

- **Respect Client-Specified Scan Rate:** This mode uses the scan rate requested by the client.
- **Request Data No Faster than Scan Rate:** This mode specifies the value set as the maximum scan rate. The valid range is 10 to 99999990 milliseconds. The default is 1000 milliseconds.
 - **Note:** When the server has an active client and items for the device and the scan rate value is increased, the changes take effect immediately. When the scan rate value is decreased, the changes do not take effect until all client applications have been disconnected.
- **Request All Data at Scan Rate:** This mode forces tags to be scanned at the specified rate for subscribed clients. The valid range is 10 to 99999990 milliseconds. The default is 1000 milliseconds.

- **Do Not Scan, Demand Poll Only:** This mode does not periodically poll tags that belong to the device nor perform a read to get an item's initial value once it becomes active. It is the OPC client's responsibility to poll for updates, either by writing to the `_DemandPoll` tag or by issuing explicit device reads for individual items. *For more information, refer to "Device Demand Poll" in server help.*
- **Respect Tag-Specified Scan Rate:** This mode forces static tags to be scanned at the rate specified in their static configuration tag properties. Dynamic tags are scanned at the client-specified scan rate.

Initial Updates from Cache: When enabled, this option allows the server to provide the first updates for newly activated tag references from stored (cached) data. Cache updates can only be provided when the new item reference shares the same address, scan rate, data type, client access, and scaling properties. A device read is used for the initial update for the first client reference only. The default is disabled; any time a client activates a tag reference the server attempts to read the initial value from the device.

Device Properties – Timing

The device Timing properties allow the driver's response to error conditions to be tailored to fit the application's needs. In many cases, the environment requires changes to these properties for optimum performance. Factors such as electrically generated noise, modem delays, and poor physical connections can influence how many errors or timeouts a communications driver encounters. Timing properties are specific to each configured device.

▼ **Timing - Communication Timeouts**

Connect Timeout (s)

Request Timeout (ms)

Attempts Before Timeout

Communications Timeouts

Connect Timeout: This property (which is used primarily by Ethernet based drivers) controls the amount of time required to establish a socket connection to a remote device. The device's connection time often takes longer than normal communications requests to that same device. The valid range is 1 to 30 seconds. The default is typically 3 seconds, but can vary depending on the driver's specific nature. If this setting is not supported by the driver, it is disabled.

● **Note:** Due to the nature of UDP connections, the connection timeout setting is not applicable when communicating via UDP.

Request Timeout: Specify an interval used by all drivers to determine how long the driver waits for a response from the target device to complete. The valid range is 50 to 9999999 milliseconds (167 minutes). The default is usually 1000 milliseconds, but can vary depending on the driver. The default timeout for most serial drivers is based on a baud rate of 9600 baud or better. When using a driver at lower baud rates, increase the timeout to compensate for the increased time required to acquire data.

Attempts Before Timeout: Specify how many times the driver issues a communications request before considering the request to have failed and the device to be in error. The valid range is 1 to 10. The default is typically 3, but can vary depending on the driver's specific nature. The number of attempts configured for an application depends largely on the communications environment. This property applies to both connection attempts and request attempts.

Timing

Inter-Request Delay: Specify how long the driver waits before sending the next request to the target device after receiving the response to the previous request. It overrides the normal polling frequency of tags associated with the device, as well as one-time reads and writes. This delay can be useful when dealing with devices with slow turn-around times and in cases where network load is a concern. Configuring a delay for a device affects communications with all other devices on the channel. It is recommended that users separate any device that requires an inter-request delay to a separate channel if possible. Other communications properties (such as communication serialization) can extend this delay. The valid range is 0 to 300,000 milliseconds; however, some drivers may limit the maximum value due to a function of their particular design. The default is 0, which indicates no delay between requests with the target device.

Note: Not all drivers support Inter-Request Delay. This setting does not appear if it is not available.

The screenshot shows a configuration window with a 'Timing' section. Below the section header, there is a text input field labeled 'Inter-Request Delay (ms)' containing the value '0'.

Device Properties – Auto-Demotion

The Auto-Demotion properties can temporarily place a device off-scan in the event that a device is not responding. By placing a non-responsive device offline for a specific time period, the driver can continue to optimize its communications with other devices on the same channel. After the time period has been reached, the driver re-attempts to communicate with the non-responsive device. If the device is responsive, the device is placed on-scan; otherwise, it restarts its off-scan time period.

The screenshot shows a configuration window with an 'Auto-Demotion' section. Below the section header, there is a checkbox labeled 'Demote on Failure' which is currently unchecked.

Demote on Failure: When enabled, the device is automatically taken off-scan until it is responding again.

Tip: Determine when a device is off-scan by monitoring its demoted state using the `_AutoDemoted` system tag.

Timeouts to Demote: Specify how many successive cycles of request timeouts and retries occur before the device is placed off-scan. The valid range is 1 to 30 successive failures. The default is 3.

Demotion Period: Indicate how long the device should be placed off-scan when the timeouts value is reached. During this period, no read requests are sent to the device and all data associated with the read requests are set to bad quality. When this period expires, the driver places the device on-scan and allows for another attempt at communications. The valid range is 100 to 3600000 milliseconds. The default is 10000 milliseconds.

Discard Requests when Demoted: Select whether or not write requests should be attempted during the off-scan period. Disable to always send write requests regardless of the demotion period. Enable to discard writes; the server automatically fails any write request received from a client and does not post a message to the Event Log.

Device Properties – Tag Generation

The automatic tag database generation features make setting up an application a plug-and-play operation. Select communications drivers can be configured to automatically build a list of tags that correspond to device-specific data.

Note: *Not all devices and drivers support full automatic tag database generation and not all support the same data types. Consult the data types descriptions or the supported data type lists for each driver for specifics.*

If the target device supports its own local tag database, the driver reads the device's tag information and uses the data to generate tags within the server. If the device does not natively support named tags, the driver creates a list of tags based on driver-specific information. An example of these two conditions is as follows:

1. If a data acquisition system supports its own local tag database, the communications driver uses the tag names found in the device to build the server's tags.

- If an Ethernet I/O system supports detection of its own available I/O module types, the communications driver automatically generates tags in the server that are based on the types of I/O modules plugged into the Ethernet I/O rack.

Note: Automatic tag database generation's mode of operation is completely configurable. *For more information, refer to the property descriptions below.*

The screenshot shows a configuration window titled "Tag Generation". It contains the following elements:

- A dropdown menu labeled "On Device Startup" with the selected option "Do Not Generate on Startup".
- A dropdown menu labeled "On Duplicate Tag" with the selected option "Delete on Create".
- A text input field labeled "Parent Group" which is currently empty.
- A checked checkbox labeled "Allow Automatically Generated Subgroups".

On Property Change: If the device supports automatic tag generation when certain properties change, the **On Property Change** option is shown. It is set to **Yes** by default, but it can be set to **No** to control over when tag generation is performed. To invoke via the Configuration API service, access `/config/v1/project/channels/{name}/devices/{name}/services/TagGeneration`.

On Device Startup: Specify when OPC tags are automatically generated. Descriptions of the options are as follows:

- Do Not Generate on Startup:** This option prevents the driver from adding any OPC tags to the tag space of the server. This is the default setting.
- Always Generate on Startup:** This option causes the driver to evaluate the device for tag information. It also adds tags to the tag space of the server every time the server is launched.
- Generate on First Startup:** This option causes the driver to evaluate the target device for tag information the first time the project is run. It also adds any OPC tags to the server tag space as needed.

Note: When the option to automatically generate OPC tags is selected, any tags that are added to the server's tag space must be saved with the project.

On Duplicate Tag: When automatic tag database generation is enabled, the server needs to know what to do with the tags that it may have previously added or with tags that have been added or modified after the communications driver since their original creation. This setting controls how the server handles OPC tags that were automatically generated and currently exist in the project. It also prevents automatically generated tags from accumulating in the server.

For example, if a user changes the I/O modules in the rack with the server configured to **Always Generate on Startup**, new tags would be added to the server every time the communications driver detected a new I/O module. If the old tags were not removed, many unused tags could accumulate in the server's tag space. The options are:

- Delete on Create:** This option deletes any tags that were previously added to the tag space before any new tags are added. This is the default setting.
- Overwrite as Necessary:** This option instructs the server to only remove the tags that the communications driver is replacing with new tags. Any tags that are not being overwritten remain in the server's tag space.
- Do not Overwrite:** This option prevents the server from removing any tags that were previously generated or already existed in the server. The communications driver can only add tags that are completely new.
- Do not Overwrite, Log Error:** This option has the same effect as the prior option and also posts an error message to the server's Event Log when a tag overwrite would have occurred.

Note: Removing OPC tags affects tags that have been automatically generated by the communications driver as well as any tags that have been added using names that match generated tags.

Parent Group: This property keeps automatically generated tags from mixing with tags that have been entered manually by specifying a group to be used for automatically generated tags. The name of the group can be up to 256 characters. This parent group provides a root branch to which all automatically generated tags are added.

Allow Automatically Generated Subgroups: This property controls whether the server automatically creates subgroups for the automatically generated tags. This is the default setting. If disabled, the server generates the device's tags in a flat list without any grouping. In the server project, the resulting tags are named with the address value. For example, the tag names are not retained during the generation process.

● **Note:** If, as the server is generating tags, a tag is assigned the same name as an existing tag, the system automatically increments to the next highest number so that the tag name is not duplicated. For example, if the generation process creates a tag named "AI22" that already exists, it creates the tag as "AI23" instead.

Create: Initiates the creation of automatically generated OPC tags. If the device's configuration has been modified, **Create tags** forces the driver to reevaluate the device for possible tag changes. Its ability to be accessed from the System tags allows a client application to initiate tag database creation.

● **Note:** **Create tags** is disabled if the Configuration edits a project offline.

Device Properties – Communication Parameters

▼ **Communication Parameters**

Port Number

MPI ID

Port Number: This parameter specifies the port number that the remote CP is configured to use. The default setting for TCP/IP is 102 (TSAP). The default setting for NetLink is 1099.

● **Note:** It is recommended that the default port be used for most applications, where the server and the PLC exist on the same network. For an application using the Internet through firewalls and advanced routers, the port number can be changed to allow these operations to occur. In most cases, however, the PLC only accepts a connection on port 102/1099 and may require router forwarding.

MPI ID: This parameter is for NetLink only, and is configured for the port in which the NetLink adapter is connected. It does not apply to models utilizing the TCP/IP CPs (such as S7-300 and S7-400). A maximum of two connections or devices via TCP are possible when using the NetLink adapter.

Device Properties – S7 Communication Parameters

The S7 family includes specific parameters, which are broken out into the following groups: [S7 Communication Parameters](#), [S7-200](#), and [S7-300/400/1200/1500](#).

Property Groups General Scan Mode Timing Auto-Demotion Tag Generation Communication Parameters S7 Communication Param... Addressing Options Tag Import Redundancy	<table border="1"> <tr> <td colspan="2">S7 Communication Parameters</td> </tr> <tr> <td>Maximum PDU Size</td> <td>960</td> </tr> <tr> <td colspan="2">S7-200</td> </tr> <tr> <td>Local TSAP</td> <td>4D57</td> </tr> <tr> <td>Remote TSAP</td> <td>4D57</td> </tr> <tr> <td colspan="2">S7-300/400/1200/1500</td> </tr> <tr> <td>Link Type</td> <td>PC</td> </tr> <tr> <td>CPU Rack</td> <td>0</td> </tr> <tr> <td>CPU Slot</td> <td>2</td> </tr> </table>	S7 Communication Parameters		Maximum PDU Size	960	S7-200		Local TSAP	4D57	Remote TSAP	4D57	S7-300/400/1200/1500		Link Type	PC	CPU Rack	0	CPU Slot	2
S7 Communication Parameters																			
Maximum PDU Size	960																		
S7-200																			
Local TSAP	4D57																		
Remote TSAP	4D57																		
S7-300/400/1200/1500																			
Link Type	PC																		
CPU Rack	0																		
CPU Slot	2																		

▼ **S7 Communication Parameters**

Maximum PDU Size

▼ **S7 Communication Parameters - S7-200**

Local TSAP

Remote TSAP

S7 Communication Parameters

Maximum PDU Size: This parameter establishes the maximum Protocol Data Unit (PDU) size that will be requested from the device. The actual PDU used for communication depends on what the device supports. Typically, the driver and device negotiate the highest supported PDU size. However, this parameter can force a lower PDU size than would normally be negotiated.

● **Note:** To observe the PDU value negotiated with the device, use the `_CurrentPDUSize` internal tag (See [Internal Tags](#)).

S7-200

S7-200 enables communication with S7-200 devices on an Ethernet network. There are two options:

- PG connection (such as, a connection utilized by Micro/WIN). One connection is available.
- Configured connection (such as, a connection configured in Micro/WIN via the Ethernet wizard). Eight connections are available.

● **Note:** Configured connections are recommended because they free the PG port for Micro/WIN and also provide flexibility to make multiple concurrent connections.

Local TSAP

Link Type	TSAP Value (hex)
PG	4B57 ('KW')
Configured	A remote (client) TSAP configured in Micro/WIN's Ethernet wizard. If Micro/WIN remote TSAP=xx.yy*, set local TSAP to xxyy.

Remote TSAP

Link Type	TSAP Value (hex)
PG	4B57 ('KW')
Configured	A local (server) TSAP configured in Micro/WIN's Ethernet wizard. If Micro/WIN remote TSAP=xx.yy*, set local TSAP to xxyy.

*TSAP as displayed in Micro/WIN's Ethernet wizard. When accessed from V memory, the value may be in decimal form. For example, if TSAP is 10.00, the V memory value is 1000 hex or 4096 decimal. The values entered for Local TSAP must be in hexadecimal notation; in this example, the value 1000 would be entered.

● **Tip:** Local TSAP==Micro/WIN remote TSAP, Remote TSAP==Micro/WIN local TSAP.

S7-300/400/1200/1500

▼ S7 Communication Parameters - S7-300/400/1200/1500

Link Type
PC ▼

CPU Rack

CPU Slot

Link Type: Defines the communication connection between the driver and the CP. The type of link chosen determines the number of simultaneous requests allowed. The greater the number of simultaneous requests, the greater the data throughput. Each device connection is allowed one outstanding request. To achieve multiple simultaneous requests, multiple connections must be configured. This is achieved by defining the device multiple times in the server (identical device properties). The devices can be defined within the same channel or under separate channels.

For more information, refer to [Optimizing Communication](#).

Channel.Device=1 CP connection

There are three types of links: PC (applications), OP (operator panel), and PG (programming device). OP and PG are usually reserved, but can be used if all PC connections are taken.

Type	S7-300 CPU 314, 315	S7-400 CPU 412, 413	S7-400 CPU 414	S7-400 CPU 416
PC	2	14	30	62
OP	1	1	1	1
PG	1	1	1	1

Example

Given an S7-400 CPU 412 device, 14 simultaneous requests can be achieved by defining 14 identical devices in the server with all configured for Link Type PC. In addition to the PC connections, two more devices can be configured for Link Type OP and PG. This provides 16 connections overall.

CPU Rack: The number of the rack in which the CPU of interest resides.

CPU Slot: The number of the slot in the rack in which the CPU of interest resides.

For information on how to read or write the rack number or slot number using an internal tag, refer to [Internal Tags](#).

Device Properties – Addressing Options

Addressing Options

Byte Order

Big Endian

Big Endian Little Endian

Byte Order : establishes the order for 16-bit and 32-bit values. Options include Big Endian (S7 Default) or Little Endian, explained below.

Big Endian

DWord 1																																
-	-	-	-	-	-	-	-	1-	1-	1-	1-	1-	-	-	2-	2-	2-	2-	1-	1-	1-	1-	3-	3-	2-	2-	2-	2-	2-	2-	2-	2-
7	6	5	4	3	2	1	0	5	4	3	2	1	0	9	8	3	2	1	0	9	8	7	6	1	0	9	8	7	6	5	4	
Word 1																Word 3																
-	-	-	-	-	-	-	-	1-	1-	1-	1-	1-	1-	-	-	7	6	5	4	3	2	1	0	1-	1-	1-	1-	1-	1-	9	8	
7	6	5	4	3	2	1	0	5	4	3	2	1	0	9	8	7	6	5	4	3	2	1	0	5	4	3	2	1	0	9	8	
Byte 1								Byte 2								Byte 3								Byte 4								
-	-	-	-	-	-	-	-	7	6	5	4	3	2	-	-	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	

Bits

- The bit range for DWord 1 is 31-0.
- The bit range for Word 1 and Word 3 is 15-0.
- The bit range for Byte 1, Byte 2, Byte 3, and Byte 4 is 7-0.

Note: Big Endian uses bytes ordered from highest to lowest. The bit order is never changed.

Little Endian

DWord 1																															
3-1	3-0	2-9	2-8	2-7	2-6	2-5	2-4	2-3	2-2	2-1	2-0	1-9	1-8	1-7	1-6	1-5	1-4	1-3	1-2	1-1	1-0	-9	-8	-7	-6	-5	-4	-3	-2	-1	0
Word 3														Word 1																	
1-5	1-4	1-3	1-2	1-1	1-0	9	8	7	6	5	4	3	2	1	0	1-5	1-4	1-3	1-2	1-1	1-0	-9	-8	-7	-6	-5	-4	-3	-2	-1	0
Byte 4							Byte 3							Byte 2							Byte 1										
7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0	7	6	5	4	3	2	1	0

Bits

- The bit range for DWord 1 is 31-0.
- The bit range for Word 3 and Word 1 is 15-0.
- The bit range for Byte 4, Byte 3, Byte 2, and Byte 1 is 7-0.

● **Note:** Little Endian uses bytes ordered from lowest to highest. The bit order is never changed.

Device Properties – Tag Import

The Tag Import parameters allow automatic tag database generation from projects defined in Siemens TIA Portal that were exported via the TIA Portal Exporter.

Supported Models via Siemens TIA Portal

- S7-300
- S7-400
- S7-1200
- S7-1500

TIA Portal Tag Import

● **Note:** The TIA Portal Exporter utility runs on Windows and is available through the Kepware website. If the utility is run on a Windows installation of the server, the resulting file can be imported into a Windows or Linux instance of the server. The exported file (*.TPE) must be placed in user_data directory, which can be found in the install directory of the server. No other location is supported; absolute and relative paths are not supported.

The TIA Portal Exporter can export tags from a Siemens TIA Portal project into the server. This utility opens a project, and allows the selection of program blocks, tag tables, or individual tags for export. Tags are exported into a format which can be consumed by the Siemens TCP/IP Ethernet Driver Automatic Tag Generation process.

When Siemens TCP/IP Ethernet Driver is installed, the application installer for TIA Portal Exporter is saved in the Server's "Utilities" folder. Copy the installer to a computer that has Siemens TIA Portal and the Openness API installed. Run the installer and refer to the instructions in the Help documentation to create a *.TPE export file.

Tag Import

Tag Import Type

Step 7 Project (*.S7P)

Program Path

TIA Portal Exporter file (*.TPE)

Tag Import Type: Select "TIA Portal Exporter file" from the drop-down menu.

TIA Portal Exporter file (*.TPE): Locate and select the desired TIA Portal Exporter file (*.TPE) from which to import tags.

Configuration API – Siemens TCP/IP Ethernet Example

For a list of channel and device definitions and enumerations, access the following endpoints with the REST client or refer to the appendices.

Channel Definitions

Endpoint (GET):

```
https://<hostname_or_ip>:<-
port>/config/v1/doc/drivers/Siemens%20TCP%20FIP%20Ethernet/channels
```

Device Definitions

Endpoint (GET):

```
https://<hostname_or_ip>:<-
port>/config/v1/doc/drivers/Siemens%20TCP%20FIP%20Ethernet/devices
```

Create Siemens TCP/IP Ethernet Channel

Endpoint (POST):

```
https://<hostname_or_ip>:<port>/config/v1/project/channels
```

Body:

```
{
  "common.ALLTYPES_NAME": "MyChannel",
  "servermain.MULTIPLE_TYPES_DEVICE_DRIVER": "Siemens TCP/IP Ethernet"
}
```

• **See Also:** [Appendix](#) for a list of channel properties.

Create Siemens TCP/IP Ethernet Device

Endpoint (POST):

```
https://<hostname_or_ip>:<port>/config/v1/project/channels/MyChannel/devices
```

Body:

```
{
  "common.ALLTYPES_NAME": "MyDevice",
  "servermain.DEVICE_ID_STRING": "<IP Address>",
  "servermain.MULTIPLE_TYPES_DEVICE_DRIVER": "Siemens TCP/IP Ethernet",
  "servermain.DEVICE_MODEL": <model enumeration>
}
```

where <IP Address> is the device's address.

• **Tip:** The above minimum required properties are adequate to define a NetLink device as well.

• **See Also:** [Device Properties](#) and [Device Model Enumerations](#).

Create Siemens TCP/IP Ethernet Tags

Endpoint (POST):

```
https://<hostname_or_ip>:<port>/config/v1/project/channels/MyChannel/devices/MyDevice/tags
```

Body:

```
[
{
"common.ALLTYPES_NAME": "MyTag1",
"servermain.TAG_ADDRESS": "DB1,INT00"
}
{
"common.ALLTYPES_NAME": "MyTag2",
"servermain.TAG_ADDRESS": "DB1,INT01"
}
]
```

• **See Also:** [Appendix](#) for a list of tag properties.

• See server and driver-specific help for more information on configuring projects over the Configuration API.

Enumerations

Some properties, such as Device Model, have values that are mapped to an enumeration. A valid list of enumerations and their values can be found by querying the device endpoint with 'content=property_definitions' or the documentation definitions endpoints.

For example, to view the property definitions for a device named "MyDevice" under a channel named "MyChannel", the GET request would be sent to:

```
https://<hostname_or_ip>:<port>/config/v1/project/channels/MyChannel/devices/MyDevice/?content=property_definitions
```

Property definitions are also available for other objects such as channels or tags.

Alternatively, if enabled in the settings for the Configuration API, the channel and device property definitions for the driver can be viewed at:

```
https://<hostname_or_ip>:<port>/config/v1/doc/drivers/<drivername>/Channels
```

```
https://<hostname_or_ip>:<port>/config/v1/doc/drivers/<drivername>/Devices
```

Example Data Type Enumerations

Querying the documentation endpoint for tag data types provides the following enumerations:

```
{
"Default": -1,
"String": 0,
"Boolean": 1,
"Char": 2,
"Byte": 3,
"Short": 4,
"Word": 5,
"Long": 6,
"DWord": 7,
"Float": 8,
"Double": 9,
"BCD": 10,
"LBCD": 11,
"Date": 12,
"LLong": 13,
"QWord": 14,
"String Array": 20,
"Boolean Array": 21,
"Char Array": 22,
```

```

"Byte Array": 23,
"Short Array": 24,
"Word Array": 25,
"Long Array": 26,
"DWord Array": 27,
"Float Array": 28,
"Double Array": 29,
"BCD Array": 30,
"LBCD Array": 31,
"Date Array": 32,
"LLong Array": 33,
" QWord Array": 34
}

```

● **Note:** Supported data types vary by protocol and driver.

Device Model Enumerations

The Device Model property has values mapped to the following enumerations. The below table is for reference only; the information at the device endpoint is the complete and current source of information:

```

https://<hostname_or_ip>:<-
port>/config/v1/doc/drivers/Siemens%20TCP%20FIP%20Ethernet/Channels

```

```

https://<hostname_or_ip>:<-
port>/config/v1/doc/drivers/Siemens%20TCP%20FIP%20Ethernet/Devices

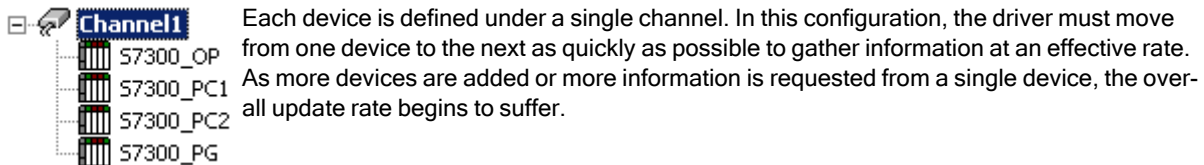
```

Enumeration	Device Model
0	S7-200
1	S7-300
2	S7-400
3	S7-1200
4	S7-1500
5	NetLink: S7-300
6	NetLink: S7-400

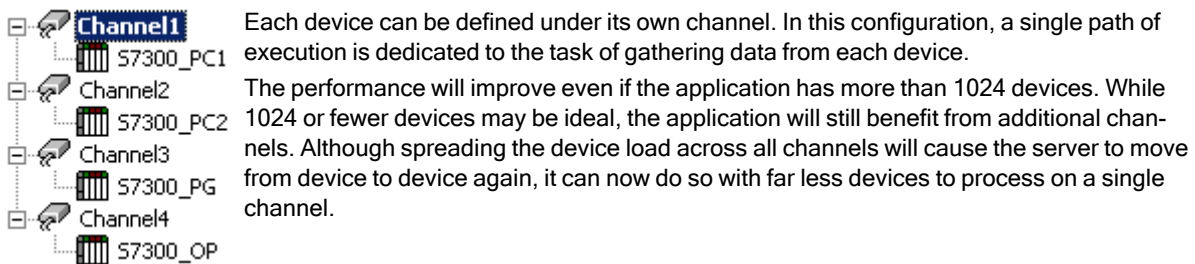
Optimizing Communications

The Siemens TCP/IP Ethernet Driver was designed to provide the best performance with the least amount of impact on the system's overall performance. While the Siemens TCP/IP Ethernet Driver is fast, there are a couple of guidelines that can be used to optimize the application and gain maximum performance.

This server refers to communications protocols like Siemens TCP/IP Ethernet as a channel. Each channel defined in the application represents a separate path of execution in the server. Once a channel has been defined, a series of devices can then be defined under that channel. Each of these devices represents a single Siemens TCP/IP Ethernet controller from which data will be collected. Although this approach to defining the application provides a high level of performance, it does not take full advantage of the Siemens TCP/IP Ethernet Driver or the network. An example of how the application may appear when configured using a single channel is shown below.



If the Siemens TCP/IP Ethernet Driver could only define one channel, the example above would be the only option available; however, the driver can define up to 1024 channels. Using multiple channels distributes the data collection workload by simultaneously issuing multiple requests to the network.



Although the maximum number of channels is 1024, the device ultimately determines the number of allowed connections. This constraint comes from the fact that some devices cannot support so many connections. For these devices, the maximum number of channels defined should equal the maximum number of connections allowed. For devices that support more connections, the maximum of 1024 channels should be defined, with devices spread evenly over these channels.

For more information on device connections, refer to [Device Properties](#).

Data Types Description

Data Type	Description
Boolean	Single bit
Byte	Unsigned 8-bit value
Char	Signed 8-bit value
Word	Unsigned 16-bit value bit 0 is the low bit bit 15 is the high bit
Short	Signed 16-bit value bit 0 is the low bit bit 14 is the high bit bit 15 is the sign bit
BCD	Two-byte packed BCD Value range is 0-9999. Behavior is undefined for values beyond this range.
DWord	Unsigned 32-bit value bit 0 is the low bit bit 31 is the high bit
Long	Signed 32-bit value bit 0 is the low bit bit 30 is the high bit bit 31 is the sign bit
LBCD	Four-byte packed BCD Value range is 0-99999999. Behavior is undefined for values beyond this range.
Float	32-bit floating-point value The driver interprets two consecutive registers as a floating-point value by making the second register the high word and the first register the low word.
Date	64-bit floating-point value
QWord	Unsigned 64-bit value bit 0 is the low bit bit 63 is the high bit
LLong	Signed 64-bit value bit 0 is the low bit bit 62 is the high bit bit 63 is the sign bit
Double	64-bit floating point value
String	Null-terminated ASCII string*

*The Data Block subtype, String, is a NULL padded ASCII string.

Address Descriptions

Address specifications vary depending on the model in use. Select a link from the following list to obtain information for the model of interest.

[S7-200 Address Descriptions](#)

[S7-300 Address Descriptions](#)

[S7-400 Address Descriptions](#)

[S7-1200 Address Descriptions](#)

[S7-1500 Address Descriptions](#)

[NetLink: S7-300 Address Descriptions](#)

[NetLink: S7-400 Address Descriptions](#)

[Internal Tags](#)

S7-200 Address Descriptions

The default data types for dynamically defined tags are shown in **bold**.

Address Type	Range	Type	Access
Discrete Inputs (IEC)	I0.b-I65535.b .b is Bit Number 0-7	Boolean	Read / Write
	IB0-IB65535	Byte , Char, String**	Read / Write
	IW0-IW65534 ID0-ID65532	Word , Short, BCD DWord , Long, LBCD, Float	Read / Write Read / Write
Discrete Inputs (SIMATIC)	E0.b-E65535.b .b is Bit Number 0-7	Boolean	Read / Write
	EB0-EB65535**	Byte , Char, String**	Read / Write
	EW0-EW65534 ED0-ED65532	Word , Short, BCD DWord , Long, LBCD, Float	Read / Write Read / Write
● Note: I and E access the same memory area.			
Discrete Outputs (IEC)	Q0.b-Q65535.b .b is Bit Number 0-7	Boolean	Read / Write
	QB0-QB65535	Byte , Char, String**	Read / Write
	QW0-QW65534 QD0-QD65532	Word , Short, BCD DWord , Long, LBCD, Float	Read / Write Read / Write
Discrete Outputs (SIMATIC)	A0.b-A65535.b .b is Bit Number 0-7	Boolean	Read / Write
	AB0-AB65535	Byte , Char, String**	Read / Write
	AW0-AW65534 AD0-AD65532	Word , Short, BCD DWord , Long, LBCD, Float	Read / Write Read / Write
● Note: Q and A access the same memory area.			
Analog Inputs (IEC)	AI0-AI65534*** AIW0-AIW65534	Word , Short	Read Only
Analog Inputs (SIMATIC)	AE0-AE65534*** AEW0-AEW65534	Word , Short	Read Only
● Note: AI and AE access the same memory area.			
Analog Outputs (IEC)	AQ0-AQ65534*** AQW0-AQW65534	Word , Short	Read / Write

Address Type	Range	Type	Access
Analog Outputs (SIMATIC)	AA0-AA65534*** AAW0-AAW65534	Word, Short	Read / Write
● Note: AQ and AA access the same memory area.			
Internal Memory	M0.b-M65535.b .b is Bit Number 0-7	Boolean	Read / Write
	MB0-MB65535 MW0-MW65534 MD0-MD65532	Byte, Char, String** Word, Short, BCD DWord, Long, LBCD, Float	Read / Write Read / Write Read / Write
Special Memory (Bytes 0-29 are Read Only)	SM0.b-SM65535.b .b is Bit Number 0-7	Boolean	Read / Write
	SMB0-SMB65535 SMW0-SMW65534 SMD0-SMD65532	Byte, Char, String** Word, Short, BCD DWord, Long, LBCD, Float	Read / Write Read / Write Read / Write
Sequence Control Relay (SCR)	S0.b-S65535.b .b is Bit Number 0-7	Boolean	Read / Write
	SB0-SB65535 SW0-SW65534 SD0-SD65532	Byte, Char, String** Word, Short, BCD DWord, Long, LBCD, Float	Read / Write Read / Write Read / Write
Variable Memory	V0.b-V65535.b .b is Bit Number 0-7	Boolean	Read / Write
	VB0-VB65535 VW0-VW65535 VD0-VD65535	Byte, Char, String** Word, Short, BCD DWord, Long, LBCD, Float	Read / Write Read / Write Read / Write
Timer Current Values	T0-T65535*	DWord, Long	Read / Write
Timer Status Bit	T0-T65535*	Boolean	Read Only
Counter Current Values (IEC)	C0-C65535*	Word, Short	Read / Write
Counter Status Bit (IEC)	C0-C65535*	Boolean	Read Only
Counter Current Values (SIMATIC)	Z0-Z65535*	Word, Short	Read / Write
Counter Status Bit (SIMATIC)	Z0-Z65535*	Boolean	Read Only
● Note: C and Z access the same memory area.			
High-Speed Counter	HC0-HC65535*	DWord, Long	Read Only

*These memory types/subtypes do not support arrays.

**Byte memory types (MB) support strings. The syntax for strings is <address>.<length> where 0 < length <= 932 (see notes below).

***For Analog Inputs and Outputs, the address must be even (AI0, AI2, AI4, and so forth).

● **Notes:**

1. All offsets for memory types I, Q, M, S, and SM represent a byte starting location within the specified memory type.
2. Use caution when modifying Word, Short, DWord, and Long types. For I, Q, and F, each address starts at a byte offset within the device. Therefore, Words MW0 and MW1 overlap at byte 1. Writing to MW0 will also

modify the value held in MW1. Similarly, DWord, and Long types can also overlap. It is recommended that these memory types be used so that overlapping does not occur. For example, DWord MD0, MD4, MD8, and so on can be used to prevent overlapping bytes.

3. The total number of bytes being requested cannot exceed the data portion of the negotiated PDU size. For example, for a 960-byte PDU size, the largest single array that may be read or written is 932 bytes. If arrays exceed the negotiated PDU size, they may fail to be read or written.

Arrays

All memory types/subtypes with the exception of those marked with an asterisk support arrays. The valid syntax for declaring an array is as follows:

```
<address>[rows][cols]
<address>.rows.cols
<address>,rows,cols
<address>_rows_cols
```

Notes:

1. If no rows are specified, a row count of 1 is assumed.
2. For Word, Short, and BCD arrays, the base address + ($rows * cols * 2$) cannot exceed 65536. Keep in mind that the elements of the array are words, located on a word boundary. For example, IW0[4] would return IW0, IW2, IW4, and IW6.
3. For Float, DWord, Long, and Long BCD arrays, the base address + ($rows * cols * 4$) cannot exceed 65536. Keep in mind that the elements of the array are DWord, located on a DWord boundary. For example, ID0[4] will return ID0, ID4, ID8, and ID12.
4. For all arrays, the total number of bytes requested cannot exceed the data portion of the negotiated PDU size. For example, for a 960-byte PDU size, the largest single array that may be read or written is 932 bytes. If arrays exceed the negotiated PDU size, they may fail to be read or written.

S7-300 Address Descriptions

Standard Support

[S7-300/400/1200/1500 Item Syntax](#)

[Internal Tags](#)

Legacy Support

[Legacy S7-300/400 Item Syntax](#)

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S7-400 Address Descriptions

Standard Support

[S7-300/400/1200/1500 Item Syntax](#)

[Internal Tags](#)

Legacy Support

[Legacy S7-300/400 Item Syntax](#)

All brand and product names are trademarks, registered trademarks, or service marks of their respective holders.

S7-1200 Address Descriptions

Standard Support

[S7-300/400/1200/1500 Item Syntax](#)

[Internal Tags](#)

Legacy Support

[Legacy S7-300/400 Item Syntax](#)

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S7-1500 Address Descriptions

Standard Support

[S7-300/400/1200/1500 Item Syntax](#)

[Internal Tags](#)

Legacy Support

[Legacy S7-300/400 Item Syntax](#)

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ep - NetLink: S7-300 Address Descriptions

Standard Support

[S7-300/400/1200/1500 Item Syntax](#)

Legacy Support

[Legacy S7-300/400 Item Syntax](#)

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NetLink: S7-400 Address Descriptions

Standard Support

[S7-300/400/1200/1500 Item Syntax](#)

Legacy Support

[Legacy S7-300/400 Item Syntax](#)

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Internal Tags

Although the following internal tags are not visible in the server configuration, they can be browsed by the OPC client. They can be found under the <Channel Name>.<Device Name>._InternalTags group. If the OPC client does not support browsing, or if a non-OPC client is being used, the tags can be created dynamically and statically by using the addresses given below.

● **Note:** The tags listed in the following table are valid for the S7-300, S7-400, S7-1200, and S7-1500 device models. The default data types are shown in **bold**.

Device Address	Description	Range	Data Type	Access
_RACK	Number of the rack in which the CPU of interest resides. On changing this device property, the connection with the CPU is re-established.	0-7	Byte , Short	Read / Write
_SLOT	Number of the slot in which the CPU of interest resides. On changing this device property, the connection with the CPU is re-established.	2-31	Byte , Short	Read / Write
_CurrentPDUSize	Subsequent to connection, this tag shows the size of the Protocol Data Unit which has been negotiated with the device. Prior to connection it shows the maximum configured PDU value.	240, 480, 960	Word	Read

Standard S7-300/400/1200/1500 Item Syntax

Address Syntax

Input, Output, Peripheral, Flag Memory Types

<memory type><S7 data type><address>
 <memory type><S7 data type><address><.bit>
 <memory type><S7 data type><address><.string length>*
 <memory type><S7 data type><address><[row][col]>

Timer and Counter Memory Types

<memory type><address>

DB Memory Type

DB<num>,<S7 data type><address>
 DB<num>,<S7 data type><address><.bit>
 DB<num>,<S7 data type><address><.string length>*
 DB<num>,<S7 data type><address><[row][col]>

where <num> ranges from 1 to 65535.

*Applies to S7 data types that support string. String length can vary from 0<n<= 932, with the exception of S7 data type string (which can vary from 0<n<= 254 for a PDU size of 480 and above, 0<n<= 210 for a PDU size below 480).

• See Also: [Examples, String Support](#)

Memory Types

Memory Type	Description	Address Range	Data Type	Access
I E	Inputs	Dependent on S7 Data Type		Read / Write
Q A	Outputs			Read / Write
PI PE	Peripheral Inputs			Read Only
PQ PA	Peripheral Outputs			Read / Write
M F	Flag Memory			Read / Write
DB	Data Blocks			Read / Write
T	Timers	T0-T65535	DWord, Long	Read / Write
C Z	Counters	C0-C65535 Z0-Z65535	Word, Short	Read / Write

• See Also: [Examples](#)

S7 Data Types

The S7 data type is used to coerce the data type for a tag. It does not apply to Timers and Counters. The default data types are shown in **bold**.

S7 Data Type	Description	Address Range	Data Type
B Byte	Unsigned Byte	B0-B65535 BYTE0-BYTE65535	Byte, Char
		B0.b-B65535.b BYTE0.b-BYTE65535.b .b is Bit Number 0-7	Boolean
		B0.n-B65535.n BYTE0.n-BYTE65535.n	String*

S7 Data Type	Description	Address Range	Data Type
		.n is string length. 0 < n <= 932.	
C Char	Signed Byte	C0-C65535 CHAR0-CHAR65535 C0.b-C65535.b CHAR0.b-CHAR65535.b .b is Bit Number 0-7 C0.n-C65535.n CHAR0.n-CHAR65535.n .n is string length. 0<n<= 932.	Byte, Char Boolean String*
D DWORD	Unsigned Double Word	D0-D65532 DWORD0-DWORD65532 D0.b-D65532.b DWORD0.b- DWORD65532.b .b is Bit Number 0-31	DWord, Long, LBCD, Float Boolean
DATE	S7 Date Stored as WORD in steps of 1 day since January 1, 1990. Displayed as string format "yyyy-mm-dd" with range "1990-01-01" to "2168-12- 31". Read / Write	DATE0-DATE65534	String
DI DINT	Signed Double Word	DI0-DI65532 DINT0-DINT65532 DI0.b-DI65532.b DINT0.b-DINT65532.b .b is Bit Number 0-31	DWord, Long, LBCD, Float Boolean
DT	S7 Date_And_Time Complex data type stored with 8 bytes as follows: 0 year, 1 month, 2 days, 3 hours, 4 minutes, 5 seconds, 6 two most sig- nificant digits of MSEC, 7 (4MSB) two least sig- nificant digits of MSEC, 7 (4LSB) day of week (1=Sunday). Displayed as string format "m/d/y h:mm:ss <AM/PM>" with range "1/1/1990 0:00:00 AM" to "12/31/2089 23:59:59 PM". Displayed as date format "yyyy-mm-ddTh-	DT0-DT65528	String, Date

S7 Data Type	Description	Address Range	Data Type
	h:mm:ss.hhh" with range "1990-01-01T00:00:00.000" to "2089-12-31T23:59:59.998" Read Only		
I INT	Signed Word	I0-I65534 INT0-INT65534 I0.b-I65534.b INT0.b-INT65534.b .b is Bit Number 0-15	Word, Short , BCD Boolean
LINT	Signed Long Word (64-bit)	LINT0-LINT65528 LINT0.b-LINT65528.b .b is Bit Number 0-63	QWord, LLong , Boolean
LREAL	IEEE Double (64-bit)	LREAL0-LREAL65528	Double
LWORD	Unsigned Long Word (64-bit)	LWORD0-LWORD65528 LWORD0.b- LWORD65528.b .b is Bit Number 0-63	QWord LLong Boolean
REAL	IEEE Float	REAL0-REAL65532	Float
String	S7 String	STRING0.n- STRING65532.n .n is string length 0<n< 254 (PDU size of 480 and above) 0<n< 210 (PDU size below 480) 0<n< 245 (Netlink S7300 and Netlink S7400 Models)	String
T TIME	S7 TIME Stored as DWORD in steps of milliseconds. Displayed as string format "+/-ddD_hhH_mmM_ssS_ hhhMS" with range "-24D_ 20H_31M_23S_648MS" to "24D_20H_31M_23S_ 647MS." Read / Write.	T0-T65532 TIME0-TIME65532	String
TOD	S7 Time_Of_Day Stored as DWORD, rep- resenting milliseconds since midnight. Displayed as string format "h:m:s.mmm" with range "0:0:0.0" to "23:59:59.999". Read / Write	TOD0-TOD65532	String
W Word	Unsigned Word	W0-W65534 WORD0-WORD65534	Word , Short, BCD

S7 Data Type	Description	Address Range	Data Type
		W0.b-W65534.b WORD0.b- WORD65534.b .b is Bit Number 0-15	Boolean
X	Bit	X0.b-X65534.b .b is Bit Number 0-15	Boolean

Use caution when modifying Word, Short, DWord, and Long type as each address starts at a byte offset within the device. Therefore, Words MW0 and MW1 overlap at byte 1. Writing to MW0 will also modify the value held in MW1. Similarly, DWord, and Long types can also overlap. It is recommended that these memory types be used so that overlapping does not occur. For example, DWord MD0, MD4, MD8, and so on can be used to prevent overlapping bytes.

See Also: [Examples](#)

String Support

Raw Strings

For an address DBx.By.n @ string, string values read and written are stored at byte offset y.

y	y+1	y+2	...	y+n-1
''	''	''	...	''

Raw strings are null-terminated. If the maximum string length is 10 and 3 characters are written, the fourth character is set to NULL, while characters 5-10 are left untouched.

Note: For raw strings, the total number of bytes requested cannot exceed the data portion of the negotiated PDU size. If raw strings exceed the negotiated PDU size, they may fail to be read or written.

String Support

The string subtype follows the string data type definition. The syntax for the string S7 data type is *STRINGy.n* where *y* is the Byte offset, and *n* is the maximum string length. If *n* is not specified, the maximum string length will be 254 characters when PDU size is ≥ 480 , otherwise it will be 210. String values read and written are stored at byte offset *y+2* in data block *x*. The actual string length gets updated with every write based on the string length of the string being written.

y	y+1	y+2	y+3	y+4	...	y+2+n-1
maximum string length (n)	actual string length	''	''	''	...	''

Notes:

- String strings are NULL padded. If the maximum string length is 10 and 3 characters are written, characters 4-10 are set to NULL.
- If a PDU of 240 is negotiated, strings with a length greater than 222 may fail to be read and strings with a length greater than 212 may fail to be written.

Hex Strings

The HEXSTRING subtype is specific to the Siemens TCP/IP Ethernet Driver. The syntax for the HEXSTRING subtype is *HEXSTRINGy.n*, where *y* is the byte offset and *n* is the length. The *n* value must be specified in the range of 1 through 932. String is the only valid data type for a HEXSTRING tag.

The value assigned to a HEXSTRING must be an even number of characters. There is no padding, so the entire string must be specified. For example, tag HexStr defined as DB1,STRING0.10 uses 10 bytes of storage and has a display length of 20. To assign a value, the string must be 20 characters long and contain only valid hexadecimal characters. An example valid hex string for this tag is "56657273696f6E353137".

Array Support

The [rows][cols] notation is appended to an address to specify an array (such as MW0[2][5]). If no rows are specified, row count of 1 is assumed. Boolean arrays and string arrays are not supported.

For Word, Short, and BCD arrays, the base address + (rows * cols * 2) cannot exceed 65536. Keep in mind that the elements of the array are words, located on a word boundary. For example, IW0[4] would return IW0, IW2, IW4, and IW6.

For Float, DWord, Long, and Long BCD arrays, the base address + (rows * cols * 4) cannot exceed 65536. Keep in mind that the elements of the array are DWord, located on a DWord boundary. For example, ID0[4] will return ID0, ID4, ID8, ID12.

For all arrays, the total number of bytes requested cannot exceed the data portion of the negotiated PDU size. For example, for a 960-byte PDU size, the largest single array that may be read or written is 932 bytes. If arrays exceed the negotiated PDU size, they may fail to be read or written.

Timers

The Siemens TCP/IP Ethernet Driver automatically scales T values based on the Siemens S5 time format. Timer data is stored as a Word in the PLC but scaled to a DWord in the driver. The value returned will already be scaled using the appropriate Siemens time base. As a result, the values are always returned as a count of milliseconds. When writing to T memory, the Siemens time base will also be applied. To assign a value to a timer in the controller, write the desired value as a count of milliseconds to the appropriate timer.

Counters

The value returned for C memory will automatically be converted to a BCD value.

Examples

S7 Data Type	Data Type	Input	Flags	Data Blocks
B Byte	Byte Boolean String Array	IB0	MB0	DB1,B0
		IBYTE0	MBYTE0	DB1,BYTE0
		IB0.7	MB0.7	DB1,B0.7
		IBYTE0.7	MBYTE0.7	DB1,BYTE0.7
		IB0.64	MB0.64	DB1,B0.64
		IBYTE0.64	MBYTE0.64	DB1,BYTE0.64
		IB0[2][5]	MB0[2][5]	DB1,B0[2][5]
		IBYTE0[2][5]	MBYTE0[2][5]	DB1,BYTE0[2][5]
C Char	Char Boolean String Array	IC0	MC0	DB1,C0
		ICHAR0	MCHAR0	DB1,CHAR0
		IC0.7	MC0.7	DB1,C0.7
		ICHAR0.7	MCHAR0.7	DB1,CHAR0.7
		IC0.64	MC0.64	DB1,C0.64
		ICHAR0.64	MCHAR0.64	DB1,CHAR0.64
		IC0[10]	MC0[10]	DB1,C0[10]
		ICHAR0[10]	MCHAR0[10]	DB1,CHAR0[10]
D DWORD	DWord Boolean Array	ID0	MD0	DB1,D0
		IDWORD0	MDWORD0	DB1,DWORD0
		ID0.31	MD0.31	DB1,D0.31
		IDWORD0.31	MDWORD0.31	DB1,DWORD0.31
		ID0[10]	MD0[10]	DB1,D0[10]
		IDWORD0[10]	MDWORD0[10]	DB1,DWORD0[10]
DATE	String	IDATE0	MDATE0	DB1,DATE0
DI DINT	Long Boolean Array	IDI0	MDI0	DB1,DI0
		IDINT0	MDINT0	DB1,DINT0
		IDI0.31	MDI0.31	DB1,DI0.31
		IDINT0.31	MDINT0.31	DB1,DINT0.31
		IDI0[4][3]	MDI0[4][3]	DB1,DI0[4][3]

S7 Data Type	Data Type	Input	Flags	Data Blocks
		IDINT0[4][3]	MDINT0[4][3]	DB1, DINT0[4][3]
DT	String Date	IDT0 IDT8	MDT0 MDT8	DB1, DT0 DB1, DT8
I INT	Short Boolean Array	IIO IINT0 IIO.15 IINT0.15 IIO[5][2] IINT0[5][2]	MIO MINT0 MIO.15 MINT0.15 MIO[5][2] MINT0[5][2]	DB1, IO DB1, INT0 DB1, IO.15 DB1, INT0.15 DB1, IO[5][2] DB1, INT0[5][2]
LINT	LLong Boolean Array	ILINT0 ILINT0.63 ILINT0[5][2]	MLINT0 MLINT0.63 MLINT0[5][2]	DB1, LINT0 DB1, LINT0.63 DB1, LINT0[5][2]
LREAL	Double Array	ILREAL0 ILREAL0[10]	MLREAL0 MLREAL0[10]	DB1, LREAL0 DB1, LREAL0[10]
LWORD	QWord Boolean Array	ILWORD0 ILWORD0.63 ILWORD0[10]	MLWORD0 MLWORD0.63 MLWORD0[10]	DB1, LWORD0 DB1, LWORD0.63 DB1, LWORD0[10]
REAL	Float Array	IREAL0 IREAL0[10]	MREAL0 MREAL0[10]	DB1, REAL0 DB1, REAL0[10]
String	String	ISTRING0.10	MSTRING0.10	DB1, STRING0.10
TOD	String	ITOD0	MTOD0	DB1, TOD0
T TIME	String	IT0 ITIME4	MT0 MTIME4	DB1, T0 DB1, TIME4
W Word	Word Boolean Array	IW0 IWORD0 IW0.15 IWORD0.15 IW0[10] IWORD0[10]	MW0 MWORD0 MW0.15 MWORD0.15 MW0[10] MWORD0[10]	DB1, W0 DB1, WORD0 DB1, W0.15 DB1, WORD0.15 DB1, W0[10] DB1, WORD0[10]
X	Boolean	IX0.7 IX0[10]	MX0.7 MX0[10]	DB1, X0.7 DB1, X0[10]

Legacy S7-300/400 Item Syntax

The default data types for dynamically defined tags are shown in **bold**.

• For preferred item syntax, refer to [Standard S7-300/400/1200/1500 Item Syntax](#).

Address Type	Range	Type	Access
Discrete Inputs	I0.b-I65535.b .b is Bit Number 0-7 IB0-IB65535 IW0-IW65534 IW:KT0-IW:KT65534 IW:KC0-IW:KC65534 ID0-ID65532	Boolean Byte , Char, String** Word , Short, BCD DWord, Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write Read / Write
Discrete Inputs	E0.b-E65535.b .b is Bit Number 0-7 EB0-EB65535** EW0-EW65534	Boolean Byte , Char, String** Word , Short, BCD DWord, Long	Read / Write Read / Write Read / Write Read / Write

Address Type	Range	Type	Access
	EW:KT0-EW:KT65534 EW:KC0-EW:KC65534 ED0-ED65532	Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write
● Note: I and E access the same memory area.			
Discrete Outputs	Q0.b-Q65535.b .b is Bit Number 0-7 QB0-QB65535 QW0-QW65534 QW:KT0-QW:KT65534 QW:KC0-QW:KC65534 QD0-QD65532	Boolean Byte , Char, String** Word , Short, BCD DWord , Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write Read / Write
Discrete Outputs	A0.b-A65535.b .b is Bit Number 0-7 AB0-AB65535 AW0-AW65534 AW:KT0-AW:KT65534 AW:KC0-AW:KC65534 AD0-AD65532	Boolean Byte , Char, String** Word , Short, BCD DWord , Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write
● Note: Q and A access the same memory area.			
Peripheral Inputs	PI0.b-PI65535.b .b is Bit Number 0-7 PIB0-PIB65535 PIW0-PIW65534 PIW:KT0-PIW:KT65534 PIW:KC0-PIW:KC65534 PID0-PID65532	Boolean Byte , Char, String** Word , Short, BCD DWord , Long Word , Short DWord , Long, LBCD, Float	Read Only Read Only Read Only Read Only Read Only
Peripheral Inputs	PE0.b-PE65535.b .b is Bit Number 0-7 PEB0-PEB65535** PEW0-PEW65534 PEW:KT0-PEW:KT65534 PEW:KC0-PEW:KC65534 PED0-PED65532	Boolean Byte , Char, String** Word , Short, BCD DWord , Long Word , Short DWord , Long, LBCD, Float	Read Only Read Only Read Only Read Only Read Only
● Note: PI and PE access the same memory area.			
Peripheral Outputs	PQ0.b-PQ65535.b .b is Bit Number 0-7 PQB0-PQB65535 PQW0-PQW65534 PQW:KT0-PQW:KT65534 PQW:KC0-PQW:KC65534 PQD0-PQD65532	Boolean Byte , Char, String** Word , Short, BCD DWord , Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write
Peripheral Outputs	PA0.b-PA65535.b .b is Bit Number 0-7 PAB0-PAB65535 PAW0-PAW65534 PAW:KT0-PAW:KT65534 PAW:KC0-PAW:KC65534 PAD0-PAD65532	Boolean Byte , Char, String** Word , Short, BCD DWord , Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write
● Note: PQ and PA access the same memory area.			

Address Type	Range	Type	Access
Internal Memory	F0.b-F65535.b .b is Bit Number 0-7 FB0-FB65535 FW0-FW65534 FW:KT0-FW:KT65534 FW:KC0-FW:KC65534 FD0-FD65532	Boolean Byte , Char, String** Word , Short, BCD DWord, Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write Read / Write
Internal Memory	M0.b-M65535.b .b is Bit Number 0-7 MB0-MB65535 MW0-MW65534 MW:KT0-MW:KT65534 MW:KC0-MW:KC65534 MD0-MD65532	Boolean Byte , Char, String** Word , Short, BCD DWord, Long Word , Short DWord , Long, LBCD, Float	Read / Write Read / Write Read / Write Read / Write Read / Write Read / Write
● Note: F and M access the same memory area.			
Data Block Boolean	DB1-N:KM0.b-KM65534.b 1-N is Block Number .b is Bit Number 0-15 <i>Alternates</i> DB1DBX0.b- DBNDBX65534.b 1-N is Block Number .b is Bit Number 0-15 DB1D0.b-DBND65534.b 1-N is Block Number .b is Bit Number 0-15	Boolean Boolean Boolean	Read / Write Read / Write Read / Write
Data Block Left Byte	DB1-N:KL0-KL65535 1-N is Block Number <i>Alternates</i> DB1DBB0-DBNDBB65535 1-N is Block Number DB1DL0-DBNDL65535 1-N is Block Number	Byte , Char, String** Byte , Char, String** Byte , Char, String**	Read / Write Read / Write Read / Write
Data Block Right Byte	DB1-N:KR0-KR65534 1-N is Block Number <i>Alternates</i> DB1DR0-DBNDR65534 1-N is Block Number	Byte , Char, String** Byte , Char, String**	Read / Write Read / Write
Data Block Unsigned Word	DB1-N:KH0-KH65534 1-N is Block Number	Word , Short, BCD	Read / Write
Data Block Signed Word	DB1-N:KF0-KF65534 1-N is Block Number <i>Alternates</i> DB1DBW0- DBNDBW65534 1-N is Block Number DB1DW0-DBNDW65534 1-N is Block Number	Word, Short , BCD Word, Short , BCD Word, Short , BCD	Read / Write Read / Write Read / Write
Data Block Signed Long	DB1-N:KD0-KD65532	DWord, Long , LBCD,	Read / Write

Address Type	Range	Type	Access
	1-N is Block Number <i>Alternates</i> DB1DBD0-DB1DBD65532 1-N is Block Number DB1DD0-DB1DD65532 1-N is Block Number	Float DWord, Long , LBCD, Float DWord, Long , LBCD, Float	Read / Write Read / Write
Data Block Float	DB1-N:KG0-KG65532 1-N is Block Number	Float	Read / Write
Data Block BCD	DB1-N:BCD0-BCD65534 1-N is Block Number	Word , Short, BCD	Read / Write
Data Block S5 Timer as DB	DB1-N:KT0-KT65534 1-N is Block Number	DWord, Long	Read / Write
Data Block S5 Counter as DB	DB1-N:KC0-KC65534 1-N is Block Number	Word , Short	Read / Write
Data Block String***	DB1S0.n-DB1S65535.n* .n is string length 0<n<= 932	String	Read / Write
Data Block String***	DB1STRING0.n-DB1STRING65535.n* .n is string length 0<n<= 254 (PDU size of 480 and above) 0<n<= 210 (PDU size below 480) 0<n<= 254 (Netlink S7300 and Netlink S7400 Models)	String	Read / Write
Timer Current Values****	T0-T65535*	DWord, Long	Read / Write
Counter Current Values*****	C0-C65535*	Word , Short	Read / Write
Counter Current Values*****	Z0-Z65535*	Word , Short	Read / Write

*These memory types/subtypes do not support arrays.

**Byte memory types (like MB) support Strings. The syntax for strings is <address>.<length> where 0 < length <=932.

***For more information, refer to [Data Block Strings](#).

****For more information, refer to [Timers](#).

*****For more information, refer to [Counters](#).

Notes:

1. All offsets for memory types I, Q, and F represent a byte starting location within the specified memory type.
2. Use caution when modifying Word, Short, DWord, and Long types. For I, Q, and F each address starts at a byte offset within the device. Therefore, Words FW0 and FW1 overlap at byte 1. Writing to FW0 will also modify the value held in FW1. Similarly, DWord, and Long types can also overlap. It is recommended that these memory types be used so that overlapping does not occur. For example, DWord, FD0, FD4, FD8 and so on can be used to prevent overlapping bytes.

Data Block Strings

Data block Strings can be referenced by using S subtypes or String subtypes.

S Subtype

The syntax for the S subtype is DBxSy.n where x is the data block, y is the byte offset, and n is the maximum String length. String values read and written are stored at byte offset y in data block x.

y	y+1	y+2	...	y+n-1
''	''	''	...	''

S Strings are null terminated. If the maximum string length is 10 and 3 characters are written, the fourth character is set to NULL, while characters 5-10 are left untouched.

● **Note:** For raw strings the total number of bytes requested cannot exceed the data portion of the negotiated PDU size. If raw strings exceed the negotiated PDU size, they may fail to be read or written.

String Subtype

The String subtype follows the STEP 7 String data type definition. The syntax for the String subtype is *DBx.STRINGy.n*, where *x* is the data block, *y* is the Byte offset, and *n* is the maximum String length. If *n* is not specified, the maximum String length will be 254 characters when PDU size is ≥ 480 , otherwise it will be 210. String values read and written are stored at Byte offset *y+2* in data block *x*. The first two bytes contain the maximum string length (*n*) and the actual string length. The actual string length gets updated with every write based on the string length of the string being written.

y	y+1	y+2	y+3	y+4	...	y+2+n-1
maximum string length (n)	actual string length	''	''	''	...	''

Notes:

1. String Strings are NULL padded. If the maximum string length is 10 and 3 characters are written, characters 4-10 are set to NULL.
2. If a PDU of 240 is negotiated, STEP 7 strings with a length greater than 222 may fail to be read and strings with a length greater than 212 may fail to be written.

Hex Strings

The HEXSTRING subtype is specific to the Siemens TCP/IP Ethernet Driver. The syntax for the HEXSTRING subtype is *HEXSTRINGy.n*, where *y* is the byte offset and *n* is the length. The *n* value must be specified in the range of 1 through 932. String is the only valid data type for a HEXSTRING tag.

The value assigned to a HEXSTRING must be an even number of characters. There is no padding, so the entire string must be specified. For example, tag HexStr defined as DB1,STRING0.10 uses 10 bytes of storage and has a display length of 20. To assign a value, the string must be 20 characters long and contain only valid hexadecimal characters. An example valid hex string for this tag is "56657273696f6E353137".

● **Note:** For HEXSTRINGs, the total number of bytes requested cannot exceed the data portion of the negotiated PDU size. If raw strings exceed the negotiated PDU size, they may fail to be read or written.

Arrays

All memory types/subtypes with the exception of those marked with an asterisk support arrays. The syntax below are valid for declaring an array. If no rows are specified, a row count of 1 is assumed.

```
<address>[rows][cols]
<address>.rows.cols
<address>,rows,cols
<address>_rows_cols
```

For Word, Short, BCD and "KT" arrays, the base address + (rows * cols * 2) cannot exceed 65536. Keep in mind that the elements of the array are words, located on a word boundary. For example, IW0[4] would return IW0, IW2, IW4, and IW6. "KT" subtypes fall into the 16-bit category because the data stored in the PLC is contained within a Word. For more information, refer to [Timers](#).

For Float, DWord, Long, and Long BCD arrays (excluding "KT" subtypes), the base address + (rows * cols * 4) cannot exceed 65536. Keep in mind that the elements of the array are DWord, located on a DWord boundary. For example, ID0[4] will return ID0, ID4, ID8, ID12.

For all arrays, the total number of bytes being requested cannot exceed the data portion of the negotiated PDU size. For example, for a 960-byte PDU size, the largest single array that may be read or written is 932 bytes. If arrays exceed the negotiated PDU size, they may fail to be read or written.

KL vs. KR vs. DBB

KL and KR determine whether the left byte or right byte of the data block word is returned.

Value	8	9	A	B	C
Byte	0	1	2	3	4

The following examples are from the table above.

Example 1

DB1:KH0=0x89
 DB1:KL0=0x8
 DB1:KR0=0x9
 DB1:DBB0=0x8

Example 2

DB1:KH1=0x9A
 DB1:KL1=0x9
 DB1:KR1=0xA
 DB1:DBB1=0x9

Timers

The Siemens TCP/IP Ethernet Driver automatically scales T and KT values based on the Siemens S5 time format. Timer data is stored as a Word in the PLC but scaled to a DWord in the driver. The value returned for either a T or KT memory type will already be scaled using the appropriate Siemens time base. As a result, the values are always returned as a count of milliseconds. When writing to T or KT memory types, the Siemens time base will also be applied. To assign a value to a timer in the controller, write the desired value as a count of milliseconds to the appropriate timer.

Counters


The value returned for either C or KC memory type will automatically be converted to a BCD value. DB1:KH0 @ BCD=DB1:KC0 @ Word.

Examples

- To access bit 3 of internal memory F20, declare an address as follows: F20.3
- To access data block 5 as word memory at byte 30, declare an address as follows: DB5:KH30
- To access data block 2 byte 20 and bit 7, declare an address as follows: DB2:KM20.7
- To access data block 1 as left byte memory at byte 10, declare an address as follows: DB1:KL10
- To access internal memory F20 as a DWORD, declare an address as follows: FD20
- To access Input memory I10 as a Word, declare an address as follows: IW10

Event Log Messages

The following information concerns messages posted to the Event Log. Server help contains many common messages, so should also be searched. Generally, the type of message (informational, warning) and troubleshooting information is provided whenever possible.

 **Tip:** Messages that originate from a data source (such as third-party software, including databases) are presented through the Event Log. Troubleshooting steps should include researching those messages online and in vendor documentation.

Reason = 'Frame contains errors'.

Error Type:

Warning

Possible Cause:

1. An unexpected frame was received. The response code may be incorrect.
2. The frame sequence is out of order.

Possible Solution:

Cable noise may cause distortion in the frame, resulting in erroneous data or dropped frames. Verify the cabling between the PC and the PLC device.

See Also:

1. Error Matrix
2. Error Codes

Reason = 'Device returned transport error'. Error code = <error>.

Error Type:

Warning

Possible Cause:

An RFC1006 (ISO over TCP/IP) error occurred. This is the portion of the packet that encapsulates the S7 Messaging packet.

Possible Solution:

Follow guidance from the rest of the error message or contact Technical Support.

Note:

No protocol or data access errors can occur for this operation.

See Also:

1. Error Matrix
2. Error Codes

Reason = 'Device returned protocol error'. Error class = <class>, Error code = <error>.

Error Type:

Warning

Possible Cause:

1. An S7 Messaging error occurred. This can occur if a portion is malformed or contains incorrect packet lengths.
2. The tag is too large to be read or written with the currently negotiated PDU.

Possible Solution:

1. Follow guidance from the rest of the error message or contact Technical Support.
2. Adjust the size of the tag, or check the Maximum PDU Size device property.

See Also:

1. Error Matrix
2. Error Codes
3. Device Properties - S7 Comm Parameters

Reason = 'Device returned data access error'. Error code = <error>.

Error Type:

Warning

Possible Cause:

A requested address may be out of range or referenced incorrectly.

Possible Solution:

1. Verify the range is correct and correctly referenced.
2. Follow guidance from the rest of the error message or contact Technical Support.

See Also:

1. Error Matrix
2. Error Codes

Reason = 'Device is not responding'.

Error Type:

Warning

Possible Cause:

1. The connection between the device and the host PC is invalid.
2. The named device may have an incorrect IP address assigned.
3. The response from the device took longer to receive than the amount of time specified in the "Request Timeout" device setting.
4. The device CPU load is too high.

Possible Solution:

1. Verify the cabling between the PC and the PLC device.
2. Verify the IP address for the named device matches the actual device.

3. Decrease the tag group scan rate to reduce the load on the PLC CPU.
4. Increase the values for properties: Request Timeout, Scan Cycle Load from Communication, and/or Scan Cycle Monitoring Time.

See Also:

Error Matrix

Reason = 'Unknown error occurred'.

Error Type:

Warning

Possible Cause:

Process could not complete.

Possible Solution:

Follow guidance from the rest of the error message or retry the process.

See Also:

Error Matrix

Reason = NetLink returned error. Error code = <error>.

Error Type:

Warning

Possible Cause:

An error was returned from the PLC or NetLink adapter.

Possible Solution:

1. If error code is 0x11, an incorrect MPI ID may be set. Determine the MPI ID through which communications are occurring and enter it in the MPI ID device property field.
2. If error code is 0x87, the requested data may be out of range for the device. Verify the device address limits and correct the tag references.

See Also:

1. Error Matrix
2. Error Codes

Failed to resolve host. | Host = '<host name>'.

Error Type:

Warning

Possible Cause:

1. The named device may have been assigned an incorrect IP address.
2. Communication with the host failed. Connection may have been lost, a port conflict occurred, or some communication parameter is not valid.

Possible Solution:

1. Verify the IP address given to the named device matches that of the actual device.
2. Verify or correct connections, port number, MPI ID, and other communication parameters.

Auto-generated tag names and descriptions may not appear as expected due to string conversion error.

Error Type:

Warning

Possible Cause:

The Unicode character conversion failed.

Possible Solution:

Verify that the Step 7 language file is present and reflects a character set that can display the Step 7 tag and comment strings.

A required code page is unavailable on this machine. Tag generation may fail or tag names and descriptions may not appear as expected. | Required code page = <page>.

Error Type:

Warning

Possible Cause:

1. The computer is not configured with support for the specified Windows code page specified.
2. The language file was not found.

Possible Solution:

1. Install any language packs necessary for displaying the Windows code page character set.
2. Try again on a computer that supports the Windows code page specified.
3. Modify the Step 7 project to generate a Language file.

Note:

When Language file was not found the value of required code page will be: 0.

Unable to load the Step 7 language file.

Error Type:

Warning

Possible Cause:

The Step 7 language file is altered or corrupt.

Possible Solution:

Verify that the Step 7 project is not corrupt and can be opened in Simatic Step 7.

Memory exception reading the Step 7 language file.

Error Type:

Warning

Possible Cause:

The operating system has insufficient memory to read the Step 7 language file.

Possible Solution:

Ensure that the system resources are adequate for all applications running on the computer.

Step 7 language file failed to open. | OS error = '<error>'.

Error Type:

Warning

Possible Cause:

1. The Step 7 language file is altered or corrupt.
2. The language file is missing.

Possible Solution:

1. Verify that the Step 7 project is not corrupt and can be opened in Simatic Step 7.
2. Modify the Step 7 project to generate a language file.

Tag generation failure. | Data block name = '<block name>', data block number = <block number>.

Error Type:

Warning

Possible Cause:

An unexpected data type or other issue occurred during the parsing of the Step 7 project for the specified data block.

Possible Solution:

Compare the tags that were automatically generated with those in the project for the specified data block to determine which tag caused the incomplete generation. Correct issues with the block and retry.

See Also:

Error Codes

Created tag in group due to internal block size. | Tag address = '<address>', tag name = '<name>', group name = '<name>'.

Error Type:

Warning

Possible Cause:

While parsing the data blocks of the Step 7 project for automatic tag generation, an array variable was encountered that exceeds the internal block size. Although all individual array element tags generate as expected, the array tag itself is generated with a dimension that allows it to fit within the block size.

Possible Solution:

To use array tags and not the individual array element tags, determine the address where the array tag ends, then manually generate another tag to address the remainder of the array. For example, if data block 1 begins with an array of 250 REAL, there would be 250 array element tags with addresses DB1,REAL0; DB1,REAL4;... DB1,REAL992; DB1,REAL996. Because the size of the array exceeds the maximum data payload of 932 bytes, the array tag would only be created with 233 dimensions (DB1,REAL0[233]). The array tag does not provide the client with the data for the last 17 elements. If the client wants to use array tags and not the individual array element tags, another tag with the address "DB1,REAL932[17]" must be created. This warning message only occurs for tags of the first element of the complex type array during automatic tag generation for arrays of complex types (such as structures, user-defined types, function blocks, or system function blocks).

Tag not created because arrays are not supported with specified data type. | Tag name = '<name>', group name = '<name>', data type = '<type>'.

Error Type:

Warning

Possible Cause:

1. A tag address that has been specified dynamically has been assigned an invalid data type.
2. While parsing the data blocks of the Step 7 project for automatic tag generation, an array variable was encountered with a data type for which the driver does not support arrays.

Possible Solution:

1. Modify the requested data type in the client application.
2. The client must access the data using the array element tags that were generated. Variables with the Step 7 data types of DATE, DATE_AND_TIME, STRING, TIME, and TIME_OF_DAY generate tags with the string data type (for which arrays are not supported). During automatic tag generation for arrays of complex types (such as structures, user-defined types, function blocks, or system function blocks), this warning message only occurs for tags of the first element of the complex type array.

Unable to connect to device. |

Error Type:

Warning

Possible Cause:

1. An RFC1006 error (ISO over TCP/IP) occurred. This is the portion of the packet that encapsulates the S7 Messaging packet.
2. The device's CPU work load is too high.
3. This portion is malformed or contains incorrect packet lengths.

Possible Solution:

1. Cable noise may cause distortion in the frame, resulting in erroneous data or dropped frames. Verify the cabling between the PC and the PLC device.
2. Reduce network traffic or increase the Request Timeout and/or Fail After Attempt count.
3. Decrease the tag group Scan Rate to reduce the load on the PLC CPU.
4. Increase the values for properties: Scan Cycle Load from Communication and Scan Cycle Monitoring Time.

See Also:

Error Matrix

Unable to establish association with device. |

Error Type:

Warning

Possible Cause:

1. An S7 Messaging error occurred. This will occur if this portion is malformed or contains incorrect packet lengths.

2. An RFC1006 error (ISO over TCP/IP) occurred. This is the portion of the packet that encapsulates the S7 Messaging packet.
3. The TPDU response size is incorrect.
4. An unexpected frame was received. The response code may be incorrect.
5. The frame sequence is out of order.
6. The device CPU workload is too high.

Possible Solution:

1. Cable noise may cause distortion in the frame, resulting in erroneous data. It may also cause dropped frames. Verify the cabling between the PC and the PLC device.
2. Reduce network traffic. If this error occurs frequently, increase the Request Timeout and/or Fail After attempt count.
3. If this error occurs frequently, decrease the tag group scan rate to reduce the work load on the PLC's CPU.
4. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.

See Also:

Error Matrix

Unable to read from address on device. | Address = '<address>',

Error Type:

Warning

Possible Cause:

1. A data access error occurred. The requested address may be out of range or referenced incorrectly.
2. An S7 messaging error occurred. A portion is malformed or contains incorrect packet lengths.
3. A TCP/IP error occurred. A portion is malformed or contains incorrect packet lengths.
4. An attempt was made to read an array larger than the PDU size negotiated with the device.

Possible Solution:

1. Verify and correct the address range.
2. Verify and correct the packet format and length.
3. Verify and correct the communications configuration and connections.
4. Verify and correct the data type, values, and ranges.
5. Verify the device's address limits and correct the tag references causing the error.

See Also:

Error Matrix

Unable to read from address on device. Tag deactivated. | Address = '<address>',

Error Type:

Warning

Possible Cause:

1. A data access error occurred. The requested address may be out of range or referenced incorrectly.
2. An S7 Messaging error occurred. A portion is malformed or contains incorrect packet lengths.
3. A TCP/IP error occurred. A portion is malformed or contains incorrect packet lengths.
4. The device CPU work load is too high.
5. If the tag address references a TOD data type, the DWORD value may be larger than the number of milliseconds in a day. For example, 86400000.
6. If the error code=0x11, an incorrect MPI ID may be set.
7. If the error code=0x87, users may be accessing data out of range in the device.

Possible Solution:

1. Verify and correct the address range.
2. Verify and correct the packet format and length.
3. Verify and correct the communications configuration and connections.
4. Verify and correct the data type, values, and ranges.
5. Reduce network traffic or increase the Request Timeout and/or Fail After attempt count.
6. Decrease the tag group scan rate to reduce the workload on the PLC CPU.
7. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.
8. Change the value in the device to a valid DWORD that can be converted to a time that is less than or equal to 23:59:59.999.
9. Determine the MPI ID in use for communications and re-enter it in the MPI ID Device Property field.
10. Verify the device's address limits and correct the tag references causing the error.

See Also:

Error Matrix

Unable to read data from device. | Data block = '<block>', block start = <address>, block size = <size>.

Error Type:

Warning

Possible Cause:

1. A TCP/IP error occurred. A portion is malformed or contains incorrect packet lengths.
2. The device CPU work load is too high.
3. If the tag address references a TOD data type, the DWORD value may be larger than the number of milliseconds in a day. For example, 86400000.
4. An error was returned from the PLC or NetLink adapter.
5. Cable noise may cause distortion in the frame, resulting in erroneous data or dropped frames. Verify the cabling between the PC and the PLC device.
6. If the error code=0x11, an incorrect MPI ID may be set.
7. If the error code=0x87, users may be accessing data out of range in the device.

Possible Solution:

1. Verify and correct the address range.
2. Verify and correct the packet format and length.
3. Verify and correct the communications configuration and connections.
4. Verify and correct the data type, values, and ranges.
5. Reduce network traffic or increase the Request Timeout and/or Fail After attempt count.
6. Decrease the tag group scan rate to reduce the workload on the PLC CPU.
7. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.
8. Change the value in the device to a valid DWORD that can be converted to a time that is less than or equal to 23:59:59.999.
9. Determine the MPI ID in use for communications and re-enter it in the MPI ID Device Property field.
10. Verify the device's address limits and correct the tag references causing the error.

See Also:

Error Matrix

Unable to read data from device. Block deactivated. | Data block = '<block>', block start = <address>, block size = <size>,

Error Type:

Warning

Possible Cause:

1. A TCP/IP error occurred. A portion is malformed or contains incorrect packet lengths.
2. The device CPU work load is too high.
3. If the tag address references a TOD data type, the DWORD value may be larger than the number of milliseconds in a day. For example, 86400000.
4. An error was returned from the PLC or NetLink adapter.
5. Cable noise may cause distortion in the frame, resulting in erroneous data or dropped frames. Verify the cabling between the PC and the PLC device.
6. If the error code=0x11, an incorrect MPI ID may be set.
7. If the error code=0x87, users may be accessing data out of range in the device.

Possible Solution:

1. Verify and correct the address range.
2. Verify and correct the packet format and length.
3. Verify and correct the communications configuration and connections.
4. Verify and correct the data type, values, and ranges.
5. Reduce network traffic or increase the Request Timeout and/or Fail After attempt count.
6. Decrease the tag group scan rate to reduce the workload on the PLC CPU.
7. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.

8. Change the value in the device to a valid DWORD that can be converted to a time that is less than or equal to 23:59:59.999.
9. Determine the MPI ID in use for communications and re-enter it in the MPI ID Device Property field.
10. Verify the device's address limits and correct the tag references causing the error.

See Also:

Error Matrix

Unable to read data from device. | Memory type = '<type>', block start = <address>, block size = <size> (bytes),**Error Type:**

Warning

Possible Cause:

1. An S7 Messaging error occurred. A portion is malformed or contains incorrect packet lengths.
2. The device CPU work load is too high.
3. If the tag address references a TOD data type, the DWORD value may be larger than the number of milliseconds in a day. For example, 86400000.
4. An error was returned from the PLC or NetLink adapter.
5. Cable noise may cause distortion in the frame, resulting in erroneous data or dropped frames. Verify the cabling between the PC and the PLC device.
6. If the error code=0x11, an incorrect MPI ID may be set.
7. If the error code=0x87, users may be accessing data out of range in the device.

Possible Solution:

1. Verify and correct the address range.
2. Verify and correct the packet format and length.
3. Verify and correct the communications configuration and connections.
4. Verify and correct the data type, values, and ranges.
5. Reduce network traffic or increase the Request Timeout and/or Fail After attempt count.
6. Decrease the tag group scan rate to reduce the workload on the PLC CPU.
7. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.
8. Change the value in the device to a valid DWORD that can be converted to a time that is less than or equal to 23:59:59.999.
9. Determine the MPI ID in use for communications and re-enter it in the MPI ID Device Property field.
10. Verify the device's address limits and correct the tag references causing the error.

See Also:

Error Matrix

Unable to read data from device. Block deactivated. | Memory type = '<type>', block start = <address>, block size = <size> (bytes),**Error Type:**

Warning

Possible Cause:

1. An S7 Messaging error occurred. A portion is malformed or contains incorrect packet lengths.
2. The device CPU work load is too high.
3. If the tag address references a TOD data type, the DWORD value may be larger than the number of milliseconds in a day. For example, 86400000.
4. An error was returned from the PLC or NetLink adapter.
5. Cable noise may cause distortion in the frame, resulting in erroneous data or dropped frames. Verify the cabling between the PC and the PLC device.
6. If the error code=0x11, an incorrect MPI ID may be set.
7. If the error code=0x87, users may be accessing data out of range in the device.

Possible Solution:

1. Verify and correct the address range.
2. Verify and correct the packet format and length.
3. Verify and correct the communications configuration and connections.
4. Verify and correct the data type, values, and ranges.
5. Reduce network traffic or increase the Request Timeout and/or Fail After attempt count.
6. Decrease the tag group scan rate to reduce the workload on the PLC CPU.
7. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.
8. Change the value in the device to a valid DWORD that can be converted to a time that is less than or equal to 23:59:59.999.
9. Determine the MPI ID in use for communications and re-enter it in the MPI ID Device Property field.
10. Verify the device's address limits and correct the tag references causing the error.

See Also:

Error Matrix

Unable to write to address on device. | Address = '<address>',**Error Type:**

Warning

Possible Cause:

1. The connection between the device and the host PC is broken.
2. The named device may have been assigned an incorrect IP address.
3. The device CPU workload is too high.
4. An attempt was made to write to an array larger than the PDU size negotiated with the device.

Possible Solution:

1. Verify the cabling between the PC and the PLC device.
2. Verify the IP address given to the named device matches that of the actual device.

3. Decrease the tag group scan rate to reduce the work load on the PLC CPU.
4. Increase the Scan Cycle Load from Communication and Scan Cycle Monitoring Time.

See Also:

Error Matrix

Unable to write to address on device. HEXSTRING length is different from tag length. | Address = '<address>', HEXSTRING length = <length> (bytes), tag length = <length> (bytes).

Error Type:

Warning

Possible Cause:

The tag and hexstring length do not match. The syntax for the HEXSTRING subtype is HEXSTRING_{y.n}, where y is the byte offset and n is the length. The n value must be specified in the range of 1 through 932. String is the only valid data type for a HEXSTRING tag. The value assigned to a HEXSTRING must be an even number of characters. There is no padding, so the entire string must be specified. For example, tag HexStr defined as DB1,STRING0.10 uses 10 bytes of storage and has a display length of 20. To assign a value, the string must be 20 characters long and contain only valid hexadecimal characters.

Possible Solution:

Correct the mismatch between the tag and hexstring length.

Unable to write to address on device. HEXSTRING contains a non-hexadecimal character. | Address = '<address>'.

Error Type:

Warning

Possible Cause:

The hexstring format is invalid. The syntax for the HEXSTRING subtype is HEXSTRING_{y.n}, where y is the byte offset and n is the length. The n value must be specified in the range of 1 through 932. String is the only valid data type for a HEXSTRING tag. To assign a value, the string must be 20 characters long and contain only valid hexadecimal characters.

Possible Solution:

Correct the format and syntax of the hexstring.

Unable to write to address on device. HEXSTRING length must be an even number of characters. | Address = '<address>'.

Error Type:

Warning

Possible Cause:

The hexstring length contains an odd number of characters, which is not valid.

Possible Solution:

Correct the hexstring to contain an even number of hexadecimal characters.

Unable to write to address on device. Time of Day string contains a syntax error. Expected 'hh:mm:ss.hhh' format. | Address = '<address>', Time of Day string = '<string>'.

Error Type:

Warning

Possible Cause:

The string written is not in the correct hh:mm:ss.hhh format.

Possible Solution:

Format the string as hh:mm:ss.hhh and retry.

Error Codes**NetLink Errors**

Error Code	Source	Description
0x00		Service could be executed without an error
0x01	Remote Station	Timeout from remote station
0x02	Remote Station	Resource unavailable
0x03	Remote Station	Requested function of Siemens client is not activated within the remote station
0x11	Remote Station	No response of the remote station
0x12	Network	Siemens client not into the logical token ring
0x14	Host	Resource of the local FDL controller not available or not sufficient
0x15	Host	The specified msg.data_cnt parameter is invalid
0x30	Remote Station	Timeout. The requested message was accepted but no indication was sent back by the remote station
0x39	Remote Station	Sequence fault, internal state machine error
0x85	Host	Specified offset address out of limits or unknown in the remote station
0x86	Device	Wrong PDU coding in the MPI response of the remote station
0x87	Host	Specified length to write or to read results in an access outside of limits

Transport Errors

Error Code	Description
0x00	Error reason not specified
0x01	Invalid parameter code
0x02	Invalid TPDU type
0x03	Invalid parameter value

Protocol Errors

Error Class	Description
0x00	No error
0x81	Error in the application ID of the request
0x82	Error in the object definition (e.g. bad data type)
0x83	No resources available
0x84	Error in the structure of the service request
0x85	Error in the communication equipment
0x87	Access error
0xD2	OVS error
0xD4	Diagnostic error

Error Class	Description
0xD6	Protection system error
0xD8	BuB error
0xEF	Layer 2 specific error

Data Access Errors

Error Code	Description
0xFF	No error
0x01	Hardware fault
0x03	Illegal object access
0x04	Protection error
0x05	Invalid address (incorrect variable address)
0x06	Data type is not supported
0x07	Invalid data size / too much data
0x0A	Object does not exist or length error

- **Note:** the [Class=0x81, Code=0x04] warning message can occur when the rack and/or slot is incorrect.
- **See Also:** *How To Configure S7-1500 Connections*

Siemens TCP/IP Ethernet Channel Properties

Below is a full list of all Siemens TCP/IP Ethernet channel-level properties.

```
{
"common.ALLTYPES_NAME": "MyChannel",
"common.ALLTYPES_DESCRIPTION": "",
"servermain.MULTIPLE_TYPES_DEVICE_DRIVER": "Siemens TCP/IP Ethernet",
"servermain.CHANNEL_DIAGNOSTICS_CAPTURE": false,
"servermain.CHANNEL_UNIQUE_ID": 2799355699,
"servermain.CHANNEL_ETHERNET_COMMUNICATIONS_NETWORK_ADAPTER_STRING": "",
"servermain.CHANNEL_WRITE_OPTIMIZATIONS_METHOD": 2,
"servermain.CHANNEL_WRITE_OPTIMIZATIONS_DUTY_CYCLE": 10,
"servermain.CHANNEL_NON_NORMALIZED_FLOATING_POINT_HANDLING": 0
}
```

Siemens TCP/IP Ethernet Device Properties

Below is a full list of all Siemens TCP/IP Ethernet device-level properties.

```
{
"common.ALLTYPES_NAME": "MyDevice",
"common.ALLTYPES_DESCRIPTION": "",
"servermain.MULTIPLE_TYPES_DEVICE_DRIVER": "Siemens TCP/IP Ethernet",
"servermain.DEVICE_MODEL": 4,
"servermain.DEVICE_UNIQUE_ID": 3569401335,
"servermain.DEVICE_CHANNEL_ASSIGNMENT": "Siemens",
"servermain.DEVICE_ID_FORMAT": 0,
"servermain.DEVICE_ID_STRING": "10.10.114.61",
"servermain.DEVICE_ID_HEXADECIMAL": 0,
"servermain.DEVICE_ID_DECIMAL": 0,
"servermain.DEVICE_ID_OCTAL": 0,
"servermain.DEVICE_DATA_COLLECTION": true,
"servermain.DEVICE_SIMULATED": false,
"servermain.DEVICE_SCAN_MODE": 0,
"servermain.DEVICE_SCAN_MODE_RATE_MS": 1000,
"servermain.DEVICE_SCAN_MODE_PROVIDE_INITIAL_UPDATES_FROM_CACHE": false,
"servermain.DEVICE_CONNECTION_TIMEOUT_SECONDS": 3,
"servermain.DEVICE_REQUEST_TIMEOUT_MILLISECONDS": 2000,
"servermain.DEVICE_RETRY_ATTEMPTS": 2,
"servermain.DEVICE_INTER_REQUEST_DELAY_MILLISECONDS": 0,
"servermain.DEVICE_AUTO_DEMOTION_ENABLE_ON_COMMUNICATIONS_FAILURES": false,
"servermain.DEVICE_AUTO_DEMOTION_DEMOTE_AFTER_SUCESSIVE_TIMEOUTS": 3,
"servermain.DEVICE_AUTO_DEMOTION_PERIOD_MS": 10000,
"servermain.DEVICE_AUTO_DEMOTION_DISCARD_WRITES": false,
"servermain.DEVICE_TAG_GENERATION_ON_STARTUP": 0,
"servermain.DEVICE_TAG_GENERATION_DUPLICATE_HANDLING": 0,
"servermain.DEVICE_TAG_GENERATION_GROUP": "",
"servermain.DEVICE_TAG_GENERATION_ALLOW_SUB_GROUPS": true,
"siemens_tcpip_ethernet.DEVICE_COMMUNICATIONS_PORT_NUMBER": 102,
"siemens_tcpip_ethernet.DEVICE_COMMUNICATIONS_MPI_ID": 0,
"siemens_tcpip_ethernet.DEVICE_S7_COMMUNICATIONS_MAX_PDU": 960,
"siemens_tcpip_ethernet.DEVICE_S7_COMMUNICATIONS_200_LOCAL_TSAP": 19799,
"siemens_tcpip_ethernet.DEVICE_S7_COMMUNICATIONS_200_REMOTE_TSAP": 19799,
"siemens_tcpip_ethernet.DEVICE_S7_COMMUNICATIONS_300_400_1200_1500_LINK_TYPE": 3,
}
```

```
"siemens_tcpip_ethernet.DEVICE_S7_COMMUNICATIONS_CPU_RACK": 0,  
"siemens_tcpip_ethernet.DEVICE_S7_COMMUNICATIONS_CPU_SLOT": 1,  
"siemens_tcpip_ethernet.DEVICE_ADDRESSING_BYTE_ORDER": 0,  
"siemens_tcpip_ethernet.DEVICE_TAG_IMPORT_TYPE": 1,  
"siemens_tcpip_ethernet.DEVICE_TAG_IMPORT_CODE_PAGE": 4294967295,  
"siemens_tcpip_ethernet.DEVICE_TAG_IMPORT_STEP_7_PROJECT_FILE": "",  
"siemens_tcpip_ethernet.DEVICE_TAG_IMPORT_PROGRAM_PATH": "",  
"siemens_tcpip_ethernet.DEVICE_TAG_IMPORT_TIA_EXPORT_FILE": ""  
}
```

Siemens TCP/IP Ethernet Tag Properties

Below is a full list of all Siemens TCP/IP Ethernet tag properties.

```
{  
"common.ALLTYPES_NAME": "MyTag",  
"common.ALLTYPES_DESCRIPTION": "",  
"servermain.TAG_ADDRESS": "DB1,W0.00",  
"servermain.TAG_DATA_TYPE": 1,  
"servermain.TAG_READ_WRITE_ACCESS": 1,  
"servermain.TAG_SCAN_RATE_MILLISECONDS": 100,  
"servermain.TAG_AUTOGENERATED": false,  
"servermain.TAG_SCALING_TYPE": 0,  
"servermain.TAG_SCALING_RAW_LOW": 0,  
"servermain.TAG_SCALING_RAW_HIGH": 1000,  
"servermain.TAG_SCALING_SCALED_DATA_TYPE": 9,  
"servermain.TAG_SCALING_SCALED_LOW": 0,  
"servermain.TAG_SCALING_SCALED_HIGH": 1000,  
"servermain.TAG_SCALING_CLAMP_LOW": false,  
"servermain.TAG_SCALING_CLAMP_HIGH": false,  
"servermain.TAG_SCALING_NEGATE_VALUE": false,  
"servermain.TAG_SCALING_UNITS": ""  
}
```

Index

A

- A required code page is unavailable on this machine. Tag generation may fail or tag names and descriptions may not appear as expected. | Required code page = <page>. 42
- Address Descriptions 24
- Address Syntax 27
- Addressing Options 16
- Allow Sub Groups 14
- Appendix – Channel Properties 53
- Appendix – Device Properties 53
- Appendix – Tag Properties 54
- Array Support 31
- Arrays 37
- Attempts Before Timeout 11
- Auto-Demotion 12
- Auto-generated tag names and descriptions may not appear as expected due to string conversion error. 42

B

- BCD 23
- Big Endian 16
- Bits 16
- Boolean 23
- Byte 23
- Byte Order 16

C

- Channel Assignment 9
- Channel Properties – Advanced 8
- Channel Properties – Ethernet Communications 7
- Channel Properties – General 6
- Channel Properties – Write Optimizations 7
- Char 23
- Communications Parameters 14
- Communications Timeouts 11
- Configured connection 15
- Connect Timeout 11
- Counters 32, 38
- CPU Rack 16
- CPU Slot 16

Create 14

Created tag in group due to internal block size. | Tag address = '<address>', tag name = '<name>', group name = '<name>'. 43

D

Data Access Errors 52

Data Block 23

Data Collection 10

Data Types Description 23

Date 23

DB Memory Type 28

Delete 13

Demote on Failure 12

Demotion Period 12

Device Properties – Auto-Demotion 12

Device Properties – Tag Generation 12

Device Properties – Timing 11

Diagnostics 6

Discard Requests when Demoted 12

Do Not Scan, Demand Poll Only 11

Double 23

Driver 9

Duty Cycle 8

DWord 23

E

Error Codes 51

Ethernet Settings 7

Event Log Messages 39

F

Failed to resolve host. | Host = '<host name>'. 41

Float 23

G

General 9

Generate 13

H

Hex Strings 31, 37

I

ID 9

Identification 6

Initial Updates from Cache 11

Inter-Device Delay 8

Internal Tags 27

L

LBCD 23

Legacy S7-300/400 Item Syntax 33

Link Type 15

Little Endian 16

LLong 23

Local TSAP 15

Long 23

M

Memory exception reading the Step 7 language file. 42

Memory Types 28

Micro/WIN 15

Model 9

MPI ID 14

N

NetLink 14

NetLink adapter 14

NetLink Errors 51

NetLink: S7-300 Address Descriptions 27

NetLink: S7-400 Address Descriptions 27

Network Adapter 7

Non-Normalized Float Handling 8

O

On Device Startup 13
On Duplicate Tag 13
Operating Mode 9
Optimization Method 7
Optimizing Communications 22
Overview 5
Overwrite 13

P

Parent Group 13
PG connection 15
Port Number 14
Protocol Errors 51

Q

QWord 23

R

Reason = 'Device is not responding'. 40
Reason = 'Device returned data access error'. Error code = <error>. 40
Reason = 'Device returned protocol error'. Error class = <class>, Error code = <error>. 39
Reason = 'Device returned transport error'. Error code = <error>. 39
Reason = 'Frame contains errors'. 39
Reason = 'Unknown error occurred'. 41
Reason = NetLink returned error. Error code = <error>. 41
Remote TSAP 15
Replace with Zero 8
Request Timeout 11
Respect Tag-Specified Scan Rate 11

S

S7-1200 Address Descriptions 26
S7-1500 Address Descriptions 27
S7-200 Address Descriptions 24
S7-300 Address Descriptions 26
S7-300/400/1200/1500 15

S7-400 Address Descriptions 26
S7 Communications Parameters 14
Scan Mode 10
Setup 5
Short 23
Simulated 10
Standard S7-300/400/1200/1500 Item Syntax 27
Step 7 language file failed to open. | OS error = '<error>'. 43
String 23
String Subtype 37
String Support 31
Supported Devices 5
Supported Models via Siemens TIA Portal 17
Supported NetLink Cables and Gateways 5

T

Tag Counts 6
Tag Generation 12
Tag generation failure. | Data block name = '<block name>', data block number = <block number>. 43
Tag Import 17
Tag Import Type 18
Tag not created because arrays are not supported with specified data type. | Tag name = '<name>', group name = '<name>', data type = '<type>'. 44
TIA Portal 18
TIA Portal Tag Import 17
Timeouts to Demote 12
Timers 32, 38
Timing 11
Transport Errors 51
TSAP 15

U

Unable to connect to device. | 44
Unable to establish association with device. | 44
Unable to load the Step 7 language file. 42
Unable to read data from device. | Data block = '<block>', block start = <address>, block size = <size>, 46
Unable to read data from device. | Memory type = '<type>', block start = <address>, block size = <size> (bytes), 48
Unable to read data from device. Block deactivated. | Data block = '<block>', block start = <address>, block size = <size>, 47
Unable to read data from device. Block deactivated. | Memory type = '<type>', block start = <address>, block size = <size> (bytes), 48
Unable to read from address on device. | Address = '<address>', 45

Unable to read from address on device. Tag deactivated. | Address = '<address>', 45

Unable to write to address on device. | Address = '<address>', 49

Unable to write to address on device. HEXSTRING contains a non-hexadecimal character. | Address = '<address>'. 50

Unable to write to address on device. HEXSTRING length is different from tag length. | Address = '<address>', HEXSTRING length = <length> (bytes), tag length = <length> (bytes). 50

Unable to write to address on device. HEXSTRING length must be an even number of characters. | Address = '<address>'. 50

Unable to write to address on device. Time of Day string contains a syntax error. Expected 'hh mm ss.hhh' format. | Address = '<address>', Time of Day string = '<string>'. 50

Unmodified 8

W

Word 23

Write All Values for All Tags 7

Write Only Latest Value for All Tags 7

Write Only Latest Value for Non-Boolean Tags 7